



Harrington Mfg. Co.
PEORIA, - ILLINOIS

My Easy Terms

All prices are F.O.B. Peoria, Ill.

On purchases of less than \$10.00, cash with the order.

On purchases of over \$10.00, one-sixth of the purchase price cash with the order, the balance in five equal monthly payments.

5% discount will be allowed when the total purchase price accompanies the order.

No notes to sign—no mortgages—nothing to bind you in any way when you buy on time from me. All I want is the names of three business men (with whom you have done a credit business) to be used as references.

FREIGHT RATES—I will quote prices delivered to your station whenever requested to do so.

G. ROY WAGNER, Sec.
HARRINGTON MFG. CO., PEORIA, ILL.



Acorn Oak Tanned Harness

Catalog No. 10

The Harrington Manufacturing Co.

Peoria, Illinois

We will Stand Back of Every Word

in this Guarantee for Acorn Oak Tanned Harness

Every set of Acorn Oak Tanned Harness is guaranteed to be cut from the back and sides of genuine, first class, healthy hides (no belly stock is used). Carefully cut and thoroughly stitched. Every set is guaranteed to exceed the representations made for it in this catalog, and to give perfect satisfaction.

If any strap or part is found defective or breaks within one year from date of purchase same is to be replaced or repaired **FREE OF CHARGE** to purchaser upon receipt of defective part at our factory.



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We can make any harness you want to suit your personal requirements. Describe your needs and we will tell you just how much it will cost you.

It's Safe to Buy Acorn Oak Tanned Harness

Every set of harness is sold with the distinct understanding that it is to be returned to our factory and freight paid by us **BOTH WAYS**, if—

FIRST—Upon unpacking and examination you find it is not up to your expectations and our representations.

SECOND—After trying it on your horse you find it unsuited for your requirements.

THIRD—You discover a defect in material and workmanship.

You could not ask for a better proposition or a safer business transaction from your neighbor—you could not be more thoroughly protected if you were dealing with the government. **REMEMBER**—every penny of your money returned if you are dissatisfied—no quibbling—no time lost—no questions asked—send your harness in and back goes your money.

QUALITY THROUGHOUT IN ACORN HARNESS

Acorn harness is cut from the back and sides (not bellies) of three year old steers—when the animal is full of life and vigor. Perfect workmanship, perfect leather and perfect fittings make the acme of quality in harness—**THE ACORN BRAND**.

The old fashioned, time tested oak bark tannage is used, consuming from ten months to one year in the preparation of the leather alone—no hurry up, acid tanned methods used on Acorn leather.

ACORN HARNESS—there is value in that name, as there is nothing but the highest grade harness listed in this book. Cheap harness cause trouble, make dissatisfied customers and ruin trade. Therefore we **do not want** the cheap trade.

The mountings and finish on Acorn Harness are of the same genuine quality to be found in the leather—they make an attractive appearance and denote excellent quality and wise selection on your part.

NOTE THESE EXTRA CHARGES

Acorn harness, as carried in stock, is adjustable to horses weighing up to 1250 pounds. Single harness for horses in excess of this weight will be charged at \$1.00 above catalog prices; double harness \$2.00 above catalog price, except Farm and Truck harness.

We do not furnish hitch reins or tie straps with Acorn Harness. Your ideas on a perfect tie strap are different from your neighbor's, therefor we prefer to price the harness without the tie strap. One of the best tie straps is the neck halter. We can furnish this in strong, genuine leather, $1 \times 1\frac{1}{8}$ inches, with snap and rings, when ordered with harness, at 75c. $1\frac{1}{4} \times 1\frac{1}{2}$ inches, with snap and ring, when ordered with harness, at \$1.00.

Any Acorn harness can be furnished without blinds at no additional charge. Russet or black hand parts, sliding or Griffith style belly band, over cheeks or side reins, can also be furnished without additional charge.

For buckled crupper, add to single harness price, 25c; to double harness price, 50c. Hand holds on lines, 75c extra.

All harness are priced without collars. Single harness with hames are priced the same as single harness with breast collar—we make additional charge for the collar only.

All other changes that you may want in addition to the above, are priced as low as possible and do not even include a profit to us. Describe the changes you would like us to make on any harness listed and we will advise you the cost before shipping.

HOW TO ORDER ACORN HARNESS

Use our order blank if possible. If you have no order blank any plain sheet of paper will do. Write clearly, and with ink, if possible. Give the number of our harness, the page of catalog and the price.

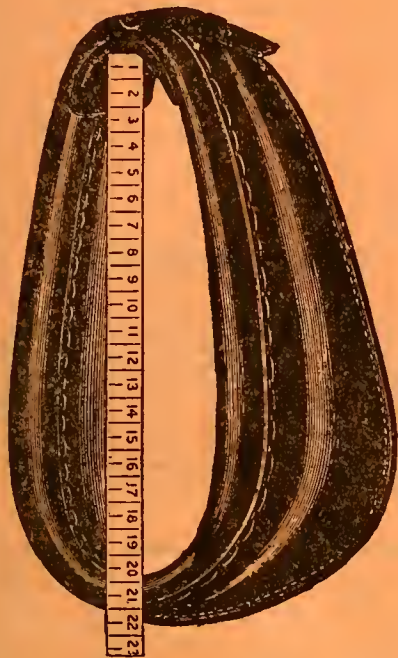
Give the weight of your horse, inside measurement of collar (from top to bottom) if you are ordering collar, and size of hames, if you are ordering harness without the collar.

Do not fail to sign your name, your post office and shipping point (if different from post office). Also give us any other information that will enable the correct and rapid filling of your order.

Do not remit by personal checks as banks charge exchange. Postal or express money orders are the best.

All harness is sold **F. O. B. Peoria**. While the freight is an extremely small item, averaging from 25c to 75c, it will be well for you to remember that three sets of single harness or two sets of double harness can be shipped for the same amount of freight as one set. The railroads make a minimum charge for one hundred pounds. Therefor, get your neighbor to order a set along with yours and save half your freight expense.

How To Measure Collar Correctly



This collar measures 20 inches

EXTRAS

If horse weighs over 1250 pounds add to single harness \$1.00, to double harness price. . \$2.00
1 x 1 1/4 inch tie strap, snap and rings, 75c. 1 1/4 x 1 1/2 inch tie strap with snap and rings. \$1.00
For buckled crupper add to single harness 25c, to double harness, 50c. Hand holds. 75

Open or blind bridle, russett or black hand parts, sliding or Griffith style belly band, over check or side reins, your choice of these items with no extra cost.

Guarantee for Acorn Oak Tanned Harness

Every set of Acorn Oak Tanned Harness is guaranteed to be cut from the back and sides of genuine, first class, healthy hides (no belly stock is used). Carefully cut and thoroughly stitched. Every set is guaranteed to exceed the representations made for it in this catalog, and to give perfect satisfaction.

If any strap or part is found defective or breaks within one year from date of purchase same is to be replaced or repaired **free of charge** to purchaser upon receipt of defective part at our factory.

Every set of harness is sold with the distinct understanding that it is to be returned to our factory and freight paid by us **both ways**, if—

First—Upon unpacking and examination you find it is not up to your expectations and our representations.

Second—After trying it on your horse you find it unsuited for your requirements.

Third—You discover a defect in material and workmanship.

You could not ask for a better proposition or a safer business transaction from your neighbor—you could not be more thoroughly protected if you were dealing with the government. **REMEMBER**—every penny of your money returned if you are dissatisfied—no quibbling—no time lost—no questions asked—send your harness in and back goes your money.

All harness is sold F. O. B. Peoria. While the freight is an extremely small item, averaging from 25c to 75c, it will be well for you to remember that three sets of single harness or two sets of double harness can be shipped for the same amount of freight as one set. The railroads make a minimum charge for one hundred pounds. Therefore, get your neighbor to order a set along with yours and save half your freight expense.

HARRINGTON MFG. CO., Peoria, Illinois

Cash with Order and C. O. D. Order Blank for Acorn Oak Tanned Harness

HARRINGTON MFG. CO., Peoria, Ill.

191.

Gentlemen:—Please ship to

Name..... R. F. D. No.....

Town..... Shipping Point.....

County..... State.....

Amount enclosed \$.....if shipped Cash with Order.

Send Collection to.....if shipped C. O. D.

| Quantity | Page of Catalog | No. of Harness | Blind or Open Bridle | Sliding or Griffith Style Belly Band | Overcheck or Side Rein | Trimming | Weight of Horse | Price | |
|----------|-----------------|----------------|----------------------|--------------------------------------|------------------------|----------|-----------------|-------|--|
| | | | | | | | | | |
| | | | | | | | | | |

In ordering harness without collar, give size of hames.....

COLLARS. (See Catalog Page 3.)

| No. | Size | DESCRIPTION (If not shown in catalog) | Price | |
|-----|------|---------------------------------------|-------|--|
| | | | | |
| | | | | |

EXTRAS. See opposite side of Order Blank.

Do not remit by personal checks as banks charge exchange. Postal or express money orders are the best.

Three Acorn Oak Tanned Collars



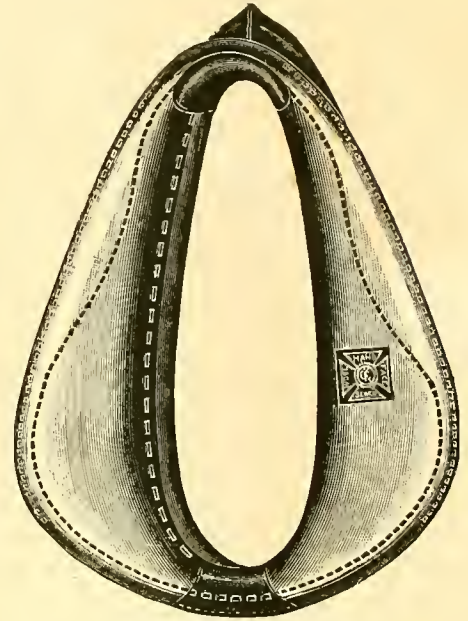
No. 353. Acorn Collar

Full kip buggy collar with eleven-inch draft. This collar has russet back, black rim and shoulder. This is a very serviceable collar at the price, good value at, **\$1.85** each.



No. 355. Acorn Collar

This carriage collar has black kip, rim and face, with patent leather back. Twelve-inch draft. For long wear and good service at the right price we recommend **\$2.35** this at.

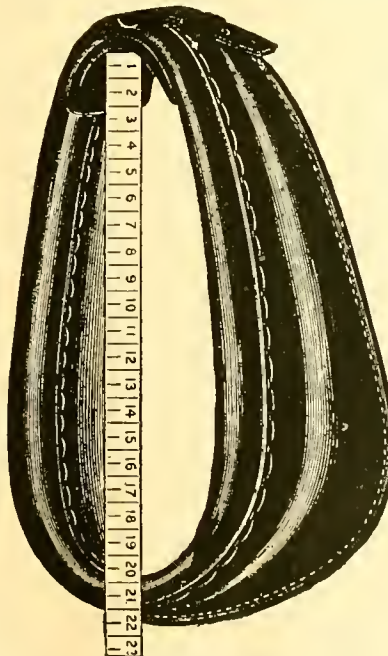


No. 314. Acorn Collar

Half-Sweeney style team collar. Extra heavy tanned kip, russet face, black rim and back with sole leather pads. Fifteen and a half-inch draft. Worth more than we ask. Price, **\$2.95** each.

We can furnish any style of collar you desire.

Only three of our many styles of collars are shown on this page, but these three styles do not represent our variety of stock. No matter what your ideas of a collar are, what style or method of making you prefer, we have a collar in stock that will satisfy you. Make a small sketch or write out a description of what you would like to have and we will quote you a price by return mail.



This shows how to measure a collar correctly. The above collar measures 20 inches.

Remember, if your style of collar is not shown on this page, do not hesitate to ask for prices and descriptions of dozens of other styles which we have in stock all ready to ship to you.

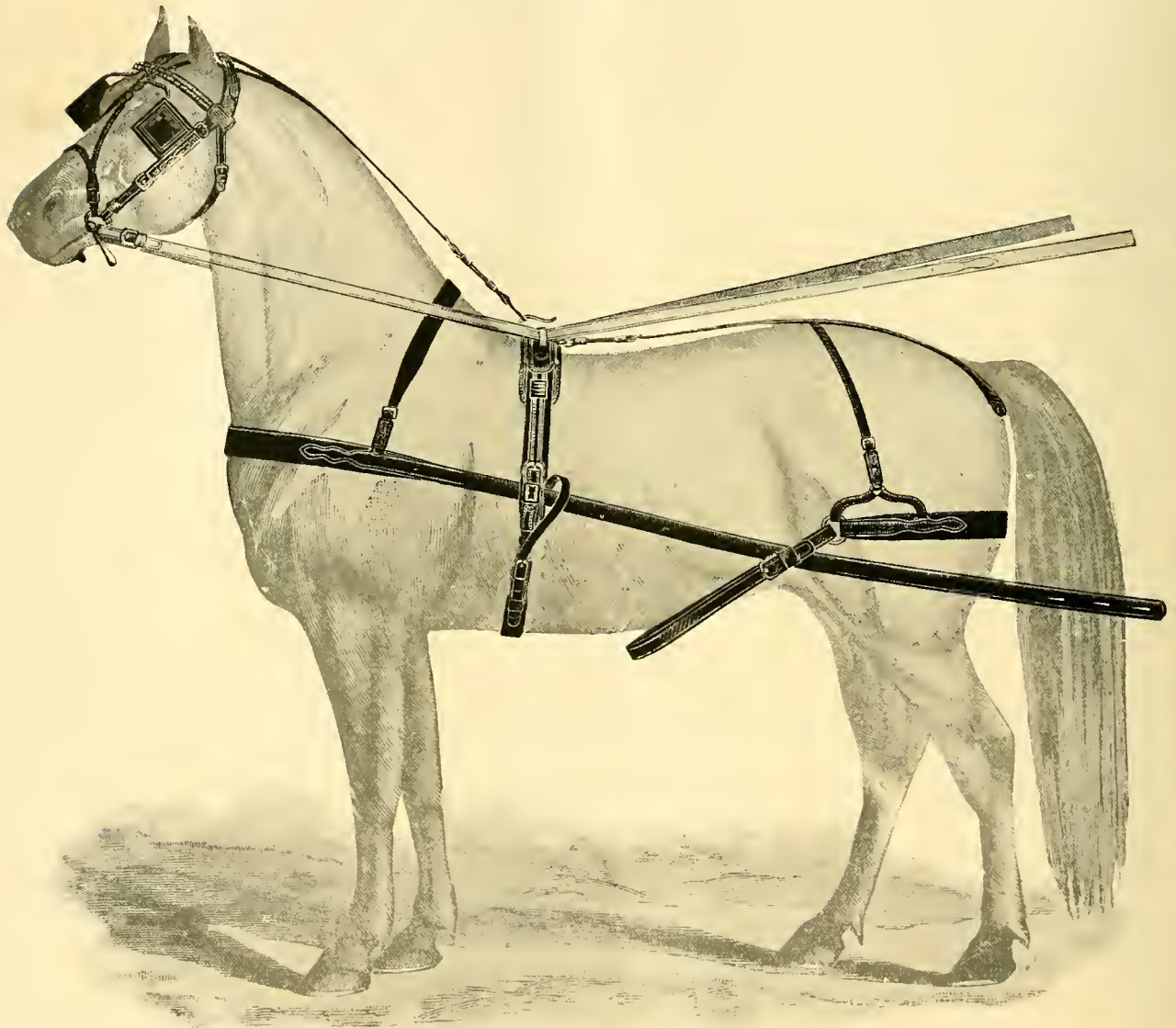
Guaranteed quality in every collar we ship.

We cannot emphasize too strongly the quality of workmanship and the excellence of the material used in the manufacture of Acorn Collars. No factory in the country watches this department of their harness business any closer than we. Every collar must pass a rigid inspection before it is allowed to leave the workrooms and be placed in stock. It is again thoroughly inspected before being packed for shipment.

No. 370 Acorn "MASCOT" Harness

\$12²⁵

CASH WITH ORDER



Our No. 370 Mascot is worth every penny of \$12.25. If the specifications below meet with your requirements you will make no mistake in buying this model. Try it.

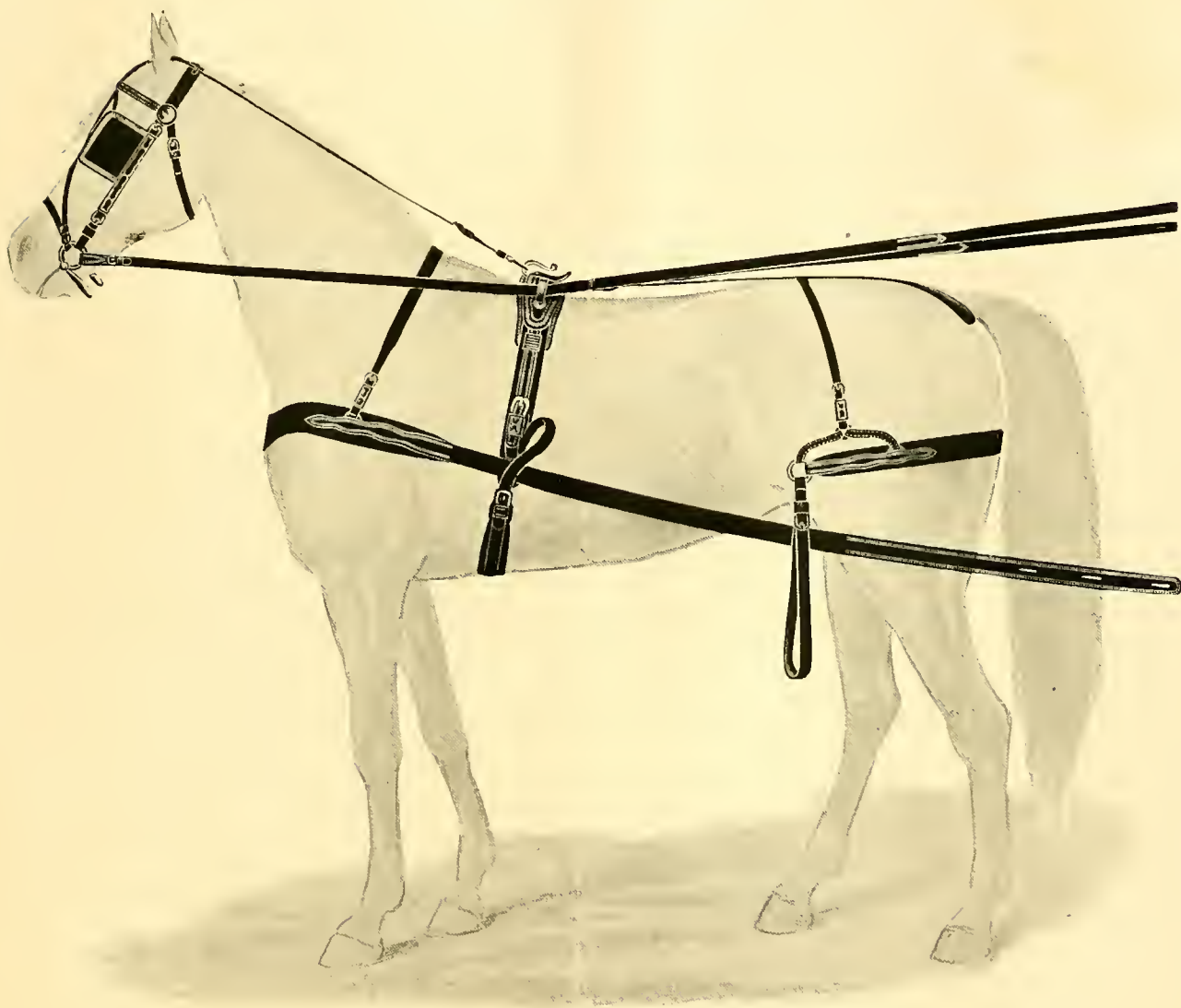
BRIDLE— $\frac{5}{8}$ -inch, box loop cheeks, patent leather blinds, round winker brace, three buckle overcheck with nose band, layer on crown. **LINES**— $\frac{7}{8}$ x1-inch, spring end billets. **BREAST COLLAR**—1 $\frac{5}{8}$ -inch, with 1 $\frac{1}{8}$ -inch neck strap. **TRACES**—1 $\frac{1}{8}$ -inch, scalloped and raised points attached to breast collar. **SADDLE**—3-inch, single strap, tapered patent leather jockey. **SHAFT TUGS**— $\frac{7}{8}$ -inch, with box loops. **BELLY**

BAND—1 $\frac{5}{8}$ -inch, single strap, Griffith style, $\frac{7}{8}$ -inch wrap strap. **BREECHING**—1 $\frac{1}{2}$ -inch, single strap, scalloped and raised layer, three-ring stay, $\frac{5}{8}$ -inch hip strap, with box loop. **TURNBACK**— $\frac{7}{8}$ -inch, double and stitched, scalloped and raised, with round crupper sewed on. **SIDE STRAPS**— $\frac{7}{8}$ -inch. Plain round edge finish. **TRIMMING**—Nickel or Davis rubber.

No. 345 Acorn "GENUINE" Harness

\$12⁵⁰

CASH WITH ORDER



A "genuine" bargain at \$12.50. We hold strictly to Acorn quality when building this set, in both material and workmanship. Let us ship this on approval, subject to examination.

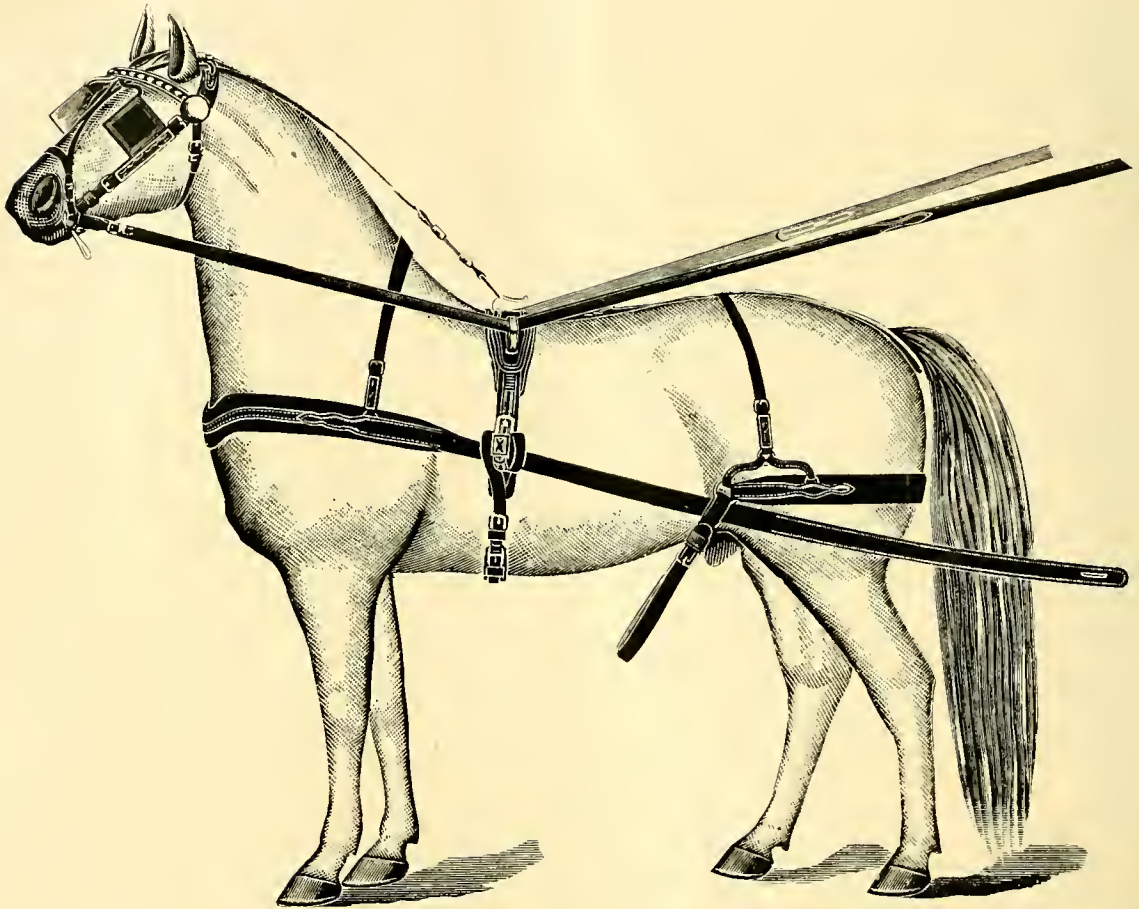
BRIDLE— $\frac{5}{8}$ -inch box loop cheek with patent leather blinds, round winker braces, 1-inch five-buckle overcheck with nose band. **LINES**—1-inch front, $1\frac{1}{2}$ -inch hand parts, 14 feet long. **BREAST COLLAR**— $3\frac{1}{2}$ -inch extra heavy V shaped with $1\frac{1}{4}$ -inch heavy single strap traces, $1\frac{1}{4}$ -inch neck strap to buckle in. **SADDLE**—3-inch single strap long patent leather jockey, 1-inch bearers with two-minute dees, with heavy single strap skirt. **SHAFT TUGS**—1-inch dou-

ble and stitched with box loops. **GIRTH**—2-inch single strap with layer full length, $\frac{7}{8}$ -inch wrap straps to wrap around shafts. **BREECHING**—Wide single strap with fancy scalloped layers, heavy $\frac{7}{8}$ -inch side straps, $\frac{3}{4}$ -inch hip straps, $1\frac{3}{4}$ -inch turnback, fancy scalloped and raised with round flax seed sewed crupper. **TRIMMINGS**—Full Davis rubber or can be furnished with nickel hooks and terrets and nickel trimmed bridle.

No. 373 Acorn "FAMILY" Harness

\$14⁰⁰

CASH WITH ORDER



This No. 373 Acorn harness will meet with your every requirement. You can't make a mistake in buying it, as our No. 373 is worth every penny that you are asked to pay. Order today.

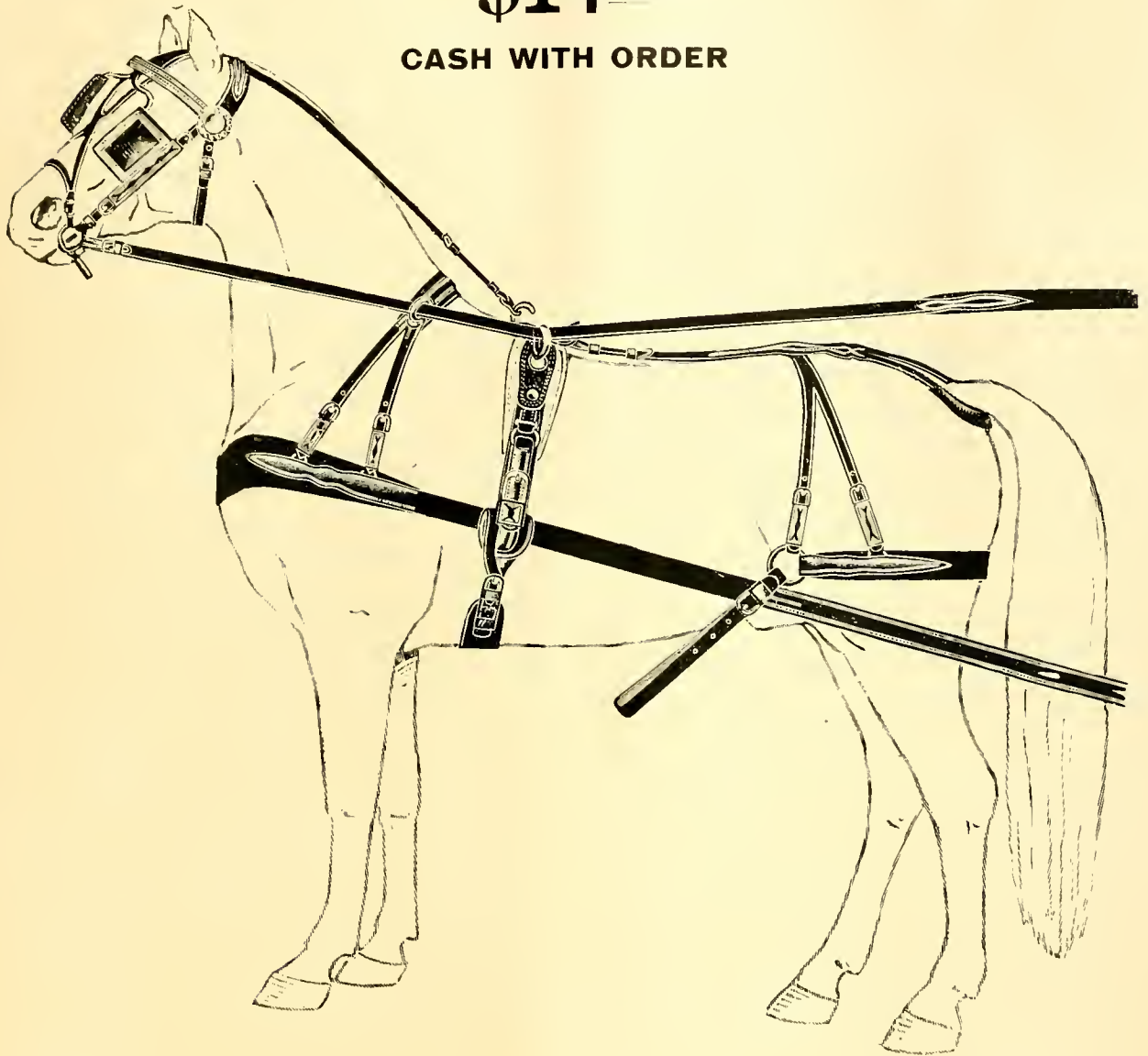
BRIDLE— $\frac{5}{8}$ -inch cheek, box loop, patent leather blinds, round winker brace, 3-buckle overcheck, layer on crown. **LINES**— $\frac{7}{8}$ -inch front, spring ends, 1-inch hand parts, black or russet. **BREAST COLLAR**—2 $\frac{1}{2}$ -inch single strap, curved center, $\frac{3}{4}$ -inch layer with 1 $\frac{1}{4}$ -inch traces attached, raised parts, 1 $\frac{1}{4}$ -inch neck strap, $\frac{3}{4}$ -inch box loop tugs. **SADDLE**—No. 133, 3-inch single strap, long tapered housing, fancy trimming. **SHAFT TUGS**—1-inch double and stitched,

with box loop. **BELLY BAND**—1 $\frac{5}{8}$ -inch Griffith style, with $\frac{7}{8}$ -inch wrap straps. **TURNBACKS**—1 $\frac{1}{4}$ -inch, scalloped and raised, tapered to $\frac{7}{8}$ -inch, round crupper sewed on. **HIP STRAP**— $\frac{5}{8}$ -inch, single strap. **BREECHING**—Single strap, 3-ring stay, $\frac{5}{8}$ -inch box loop tug, 1-inch layer scalloped and raised. **SIDE STRAPS**— $\frac{7}{8}$ -inch sewed loops, long lap to line ring. **TRIMMING**—Davis rubber and gilt or full nickel. Full genuine hard rubber, \$2.75 extra.

No. 347 Acorn "RELIABLE" Harness

\$14⁵⁰

CASH WITH ORDER



This Acorn No. 347 Harness is strictly "Reliable," strong, well built and of excellent material throughout. This set is made in large quantities and we are able to keep the cost very low.

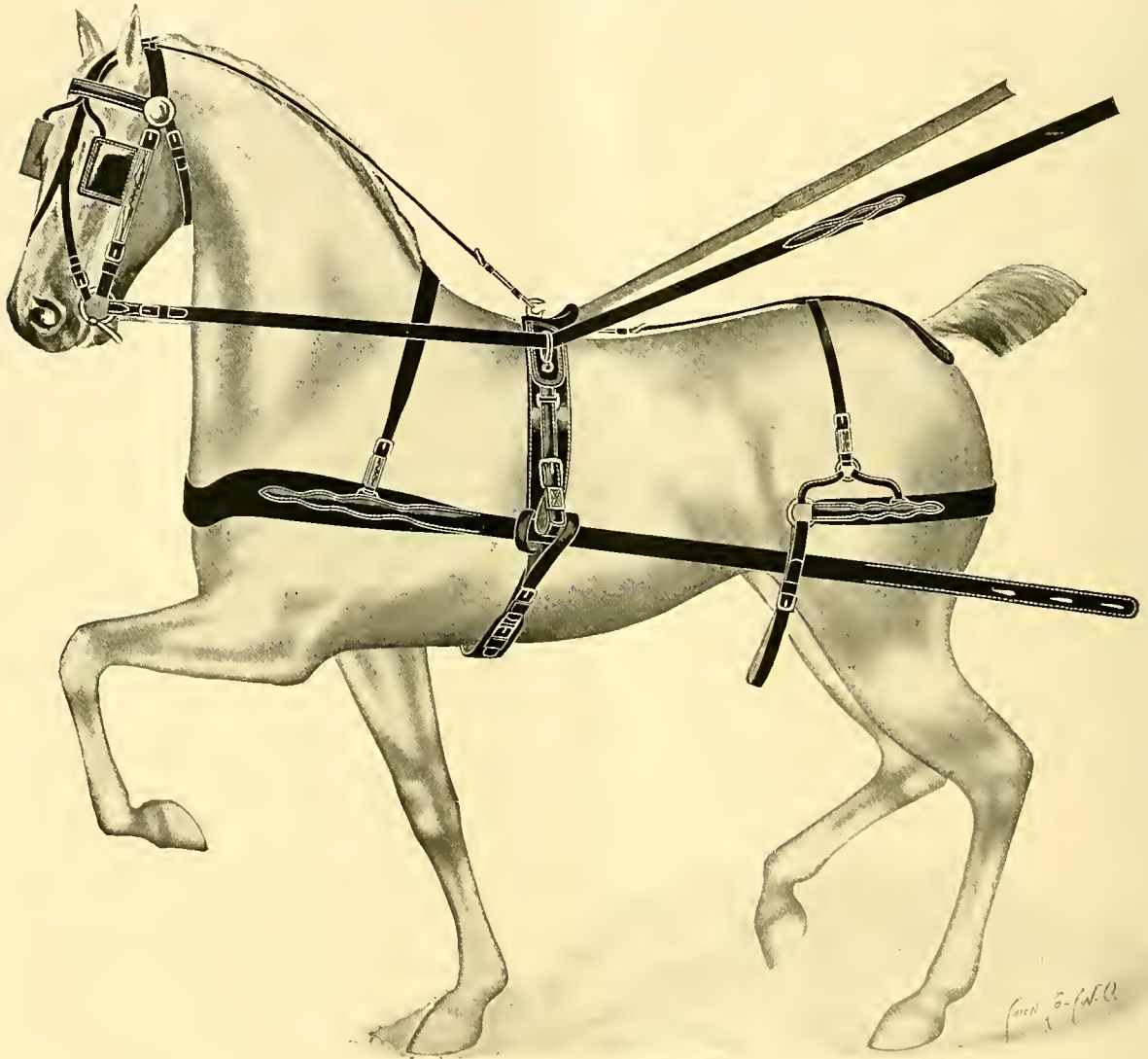
BRIDLE— $\frac{5}{8}$ -inch strong box loop cheek with well made patent leather blinds, round winker braces 1-inch 5-buckle overcheck with properly shaped nose band. **LINES**—1-inch front, $1\frac{1}{4}$ -inch hand parts 14 feet long, strong and pliable. **BREAST COLLAR**—Our new V shape, made extra heavy, $3\frac{1}{2}$ inches wide. The double neck strap has line rings, heavy $1\frac{1}{4}$ -inch single strap traces. **SADDLE**— $3\frac{1}{2}$ inches wide with swell, never-break 1-inch swinging bearer, long patent leather jockey and heavy single strap skirts. **SHAFT**

TUGS—1-inch, double and stitched with box loop, $\frac{7}{8}$ -inch billets. **GIRTH**—2-inch single strap with $\frac{7}{8}$ -inch layer inside, outside girth $\frac{7}{8}$ to 1 inch to slide. **BREECHING**—Heavy single strap with four $\frac{5}{8}$ -inch tugs having scalloped and raised layers. Hip straps are double, $1\frac{1}{4}$ inches wide split to $\frac{5}{8}$ -inch. Turn-heavy side straps and round flax seed crupper. **TRIMMING**—Full Davis rubber. **Note**—This is a harness commonly sold at \$20.00.

No. 374 Acorn "TRACK" Harness

\$15²⁵

CASH WITH ORDER



A dandy harness at a price within the reach of all who want good quality. The excellent leather and fine workmanship make an exceptionally attractive set. You will be proud of it.

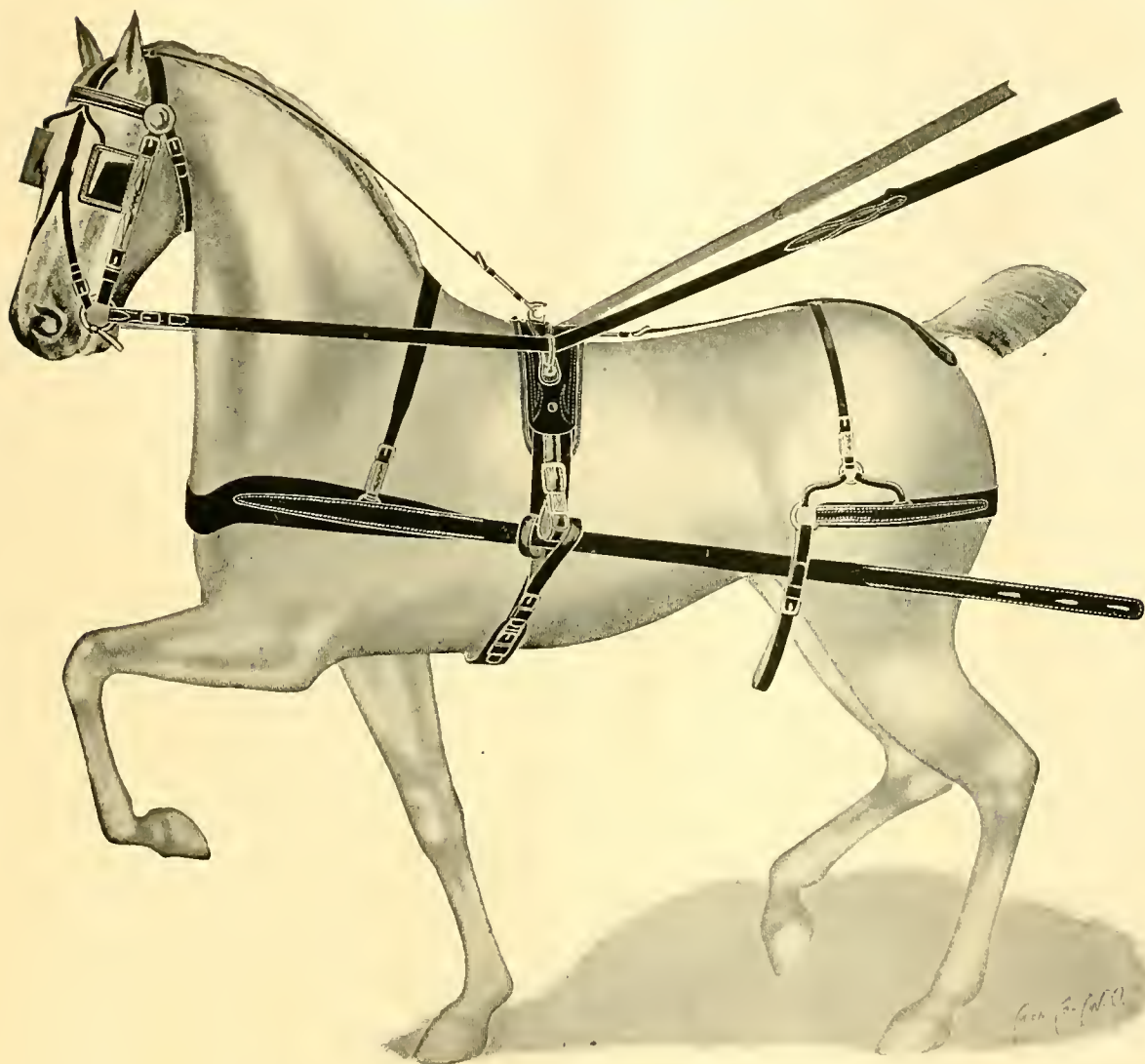
BRIDLE— $\frac{5}{8}$ -inch, box loop cheeks, patent leather blinds, round winker braces; five-buckle overcheck with nose band, layer on crown. **LINES**— $\frac{7}{8}$ x $1\frac{1}{8}$ -inch spring end billets. **BREAST COLLAR**— $2\frac{1}{4}$ -inch, curb, single strap, with $1\frac{1}{4}$ -inch neck strap. **TRACES**— $1\frac{1}{4}$ -inch, scalloped and raised points attached to breast collar. **SADDLE**—3-inch, single strap skirt, swell patent leather jockey. **SHAFT TUGS**—1-inch, double and stitched with box loop. **BELLY BAND**—

2-inch, single strap Griffith style, $\frac{7}{8}$ -inch rap straps. **BREECHING**— $1\frac{5}{8}$ -inch, single strap, three-ring stay scalloped and raised points, $\frac{5}{8}$ -inch hip strap with box loop stay. **TURNBACK**— $1\frac{3}{8}$ -inch, taper to $\frac{7}{8}$ -inch, scalloped and raised with round crupper sewed on. **SIDE STRAPS**— $\frac{7}{8}$ -inch. Plain round edge finish. **TRIMMING**—Full Davis rubber of nickel or brass swedge.

No. 380 Acorn "DRIVING" Harness

\$17⁰⁰

CASH WITH ORDER



No matter where you look you can't find the equal of our No. 380 Acorn at this price—\$17.00. This is one of our "specialties" and the price is figured very low. Buy it.

BRIDLE— $\frac{5}{8}$ -inch, box loop cheeks, patent leather blinds, round winker braces; five-buckle overcheck with nose band, layer on crown. **LINES**— $\frac{7}{8}$ x $1\frac{1}{8}$ -inch spring end billets. **BREAST COLLAR**— $2\frac{1}{4}$ -inch, curb, single strap, with $1\frac{1}{4}$ -inch neck strap. **TRACES**— $1\frac{1}{4}$ -inch, scalloped and raised points attached to breast collar. **SADDLE**—3-inch, single strap skirt, swell patent leather jockey. **SHAFT TUGS**—1-inch, double and stitched with box loop. **BELLY BAND**—2-inch, single strap Griffith style, $\frac{7}{8}$ -inch wrap straps.

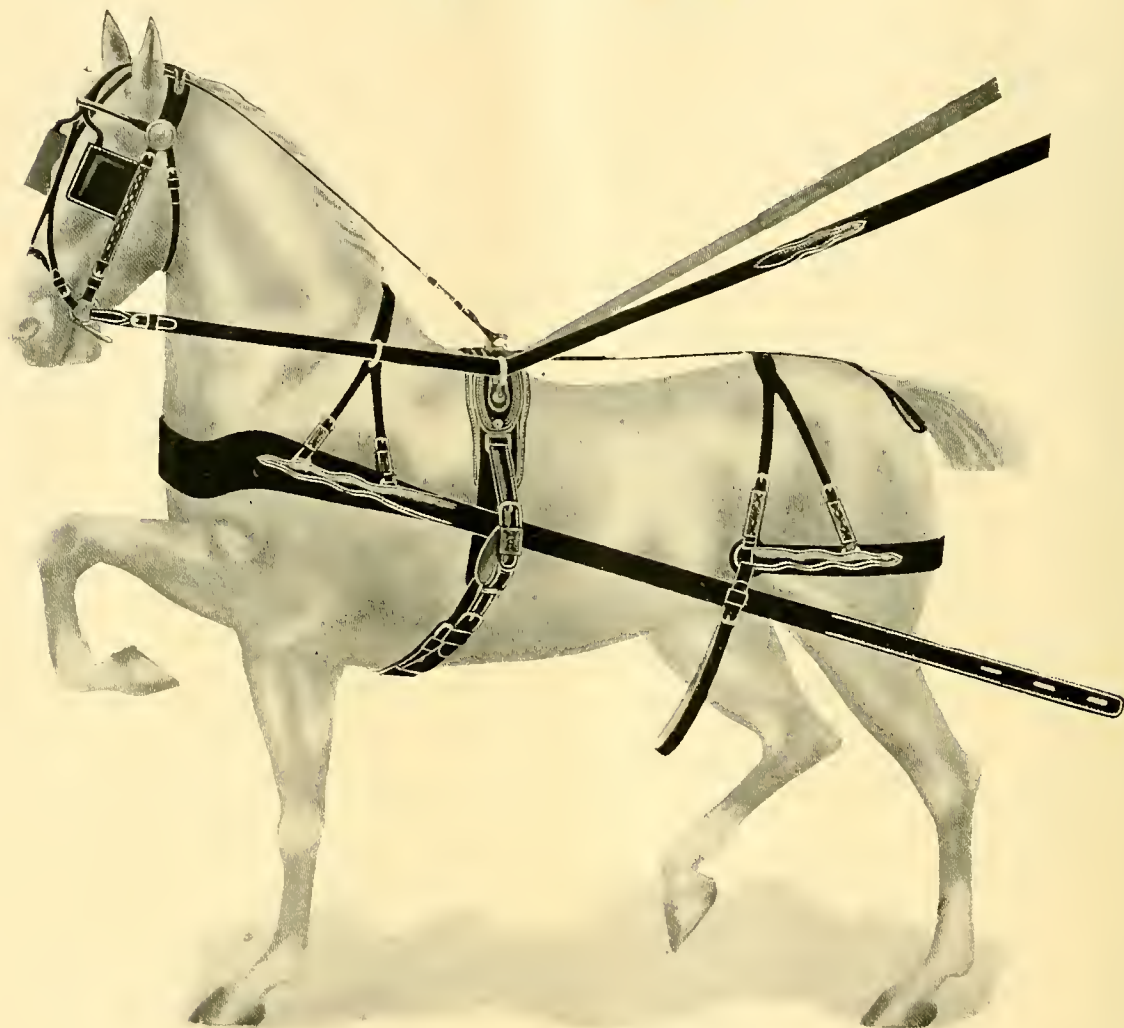
BREECHING— $1\frac{1}{2}$ -inch, single strap, three-ring stay scalloped and raised points, $\frac{5}{8}$ -inch hip strap with box loop stay. **TURNBACK**— $1\frac{3}{4}$ -inch, taper to $\frac{7}{8}$ -inch, scalloped and raised with round crupper sewed on. **SIDE STRAPS**— $\frac{7}{8}$ -inch. Plain round edge finish. **TRIMMING**—Oxidized copper. We guarantee this trimming not to rust.

This harness can be furnished in solid white nickel French wire trimming for \$1.00 extra.

No. 377 Acorn "RUNABOUT" Harness

\$17²⁵

CASH WITH ORDER



Here is a harness that will stand up under a heavy load in all kinds of weather.
If you want style, strength and service all combined,
buy our No. 377 Acorn Runabout.

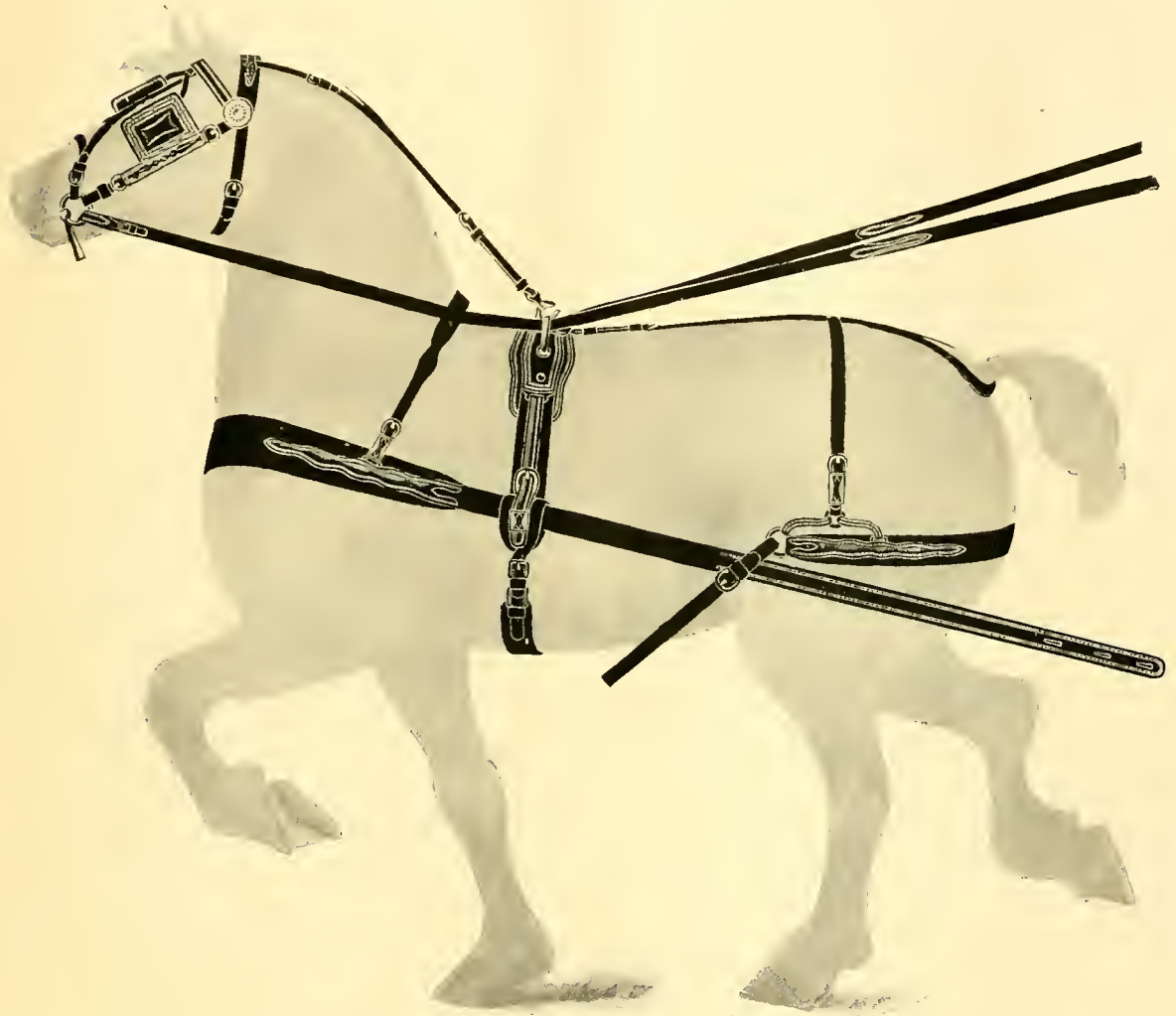
BRIDLE— $\frac{5}{8}$ -inch cheek, box loop patent leather blinds, round winker brace, 1-inch 5-buckle overcheck with nose band, layer on crown, fancy patent leather front. **LINES**— $\frac{7}{8}$ -inch front, with spring billets, $1\frac{1}{8}$ -inch hand parts, russet or black. **BREAST COLLAR**— $2\frac{1}{2}$ -inch single strap, curved center, $1\frac{1}{4}$ -inch single strap traces attached, raised point, $1\frac{1}{4}$ -inch neck strap, folded center, $\frac{5}{8}$ -inch box loop tugs, loose drop ring. **SADDLE**—No. 340, $3\frac{1}{2}$ -inch single strap skirt, swell patent leather jockey, long housing, ring bearer with metal loop. **SHAFT TUGS**—1-inch dou-

ble and stitched, with box loop. **BELLY BAND**—Single strap, Griffith style, with $\frac{7}{8}$ -inch wrap straps. **TURNBACKS**— $1\frac{3}{8}$ -inch, scalloped and raised, tapered to $\frac{7}{8}$ -inch, round crupper sewed on. **HIP STRAP**— $1\frac{1}{8}$ -inch, split and tapered, surrey style. **BREECHING**—Single strap, $1\frac{1}{8}$ -inch layers scalloped and raised box loop tugs. **SIDE STRAPS**— $\frac{7}{8}$ -inch sewed loop, long lap to line around rings. This harness made with Hames at same price as Breast Collar. Extra for Collar. **TRIMMING**—Swedged brass or nickel.

No. 355 Acorn "QUALITY" Harness

\$17⁶⁰

CASH WITH ORDER



Here is the acme of quality in single harness. A retail harness dealer would ask you at least \$25.00 for the equal of our No. 355 Acorn quality. You can buy it for only \$17.60.

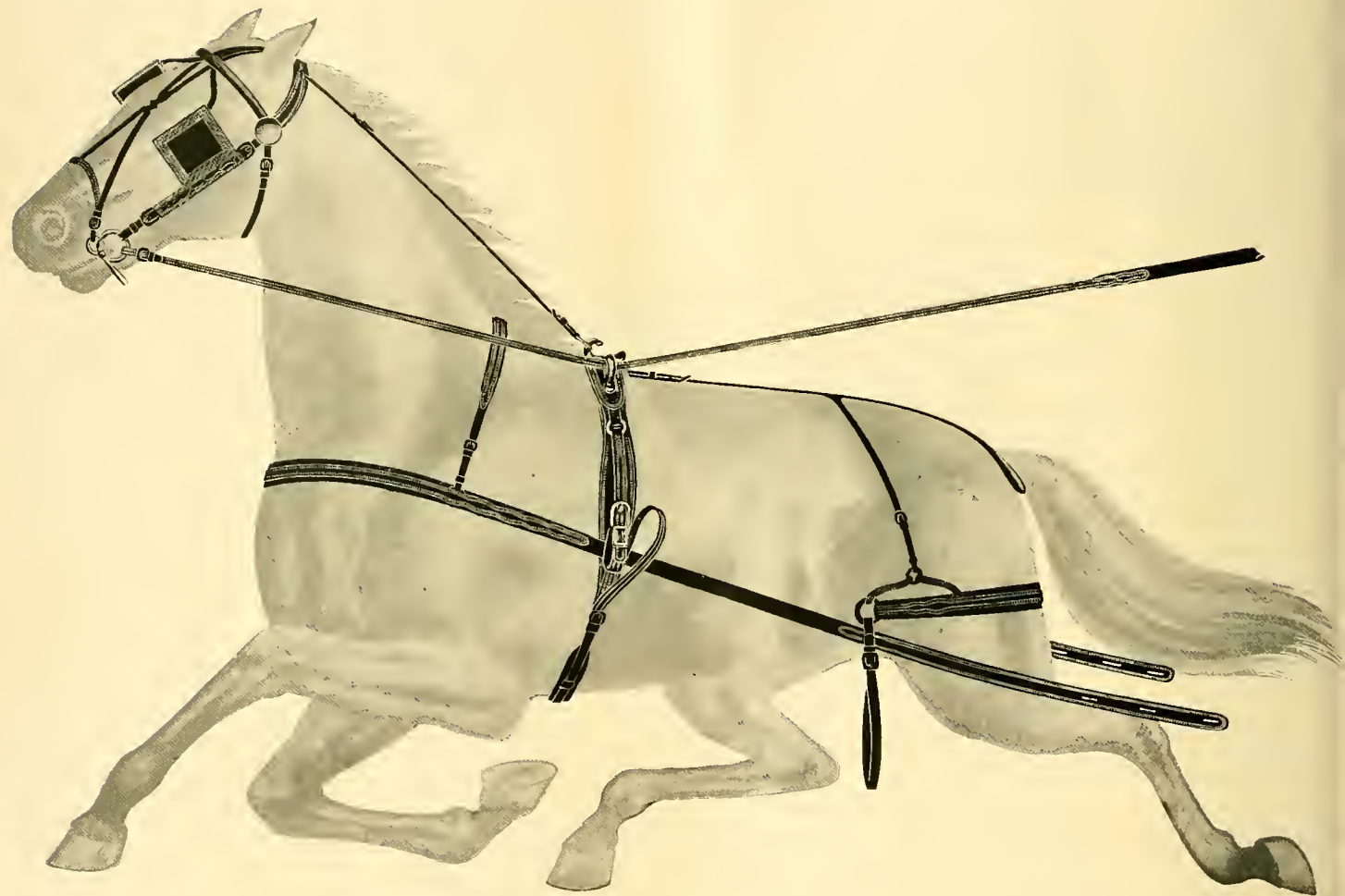
BRIDLE— $\frac{5}{8}$ -inch cheek, box loop, silk stitched blind, layer on crown, 3-buckle overcheck, with nose band. **LINES**—1-inch, spring end, with $1\frac{1}{2}$ -inch hand parts. **BREAST COLLAR**—3-inch, curved, with $\frac{3}{4}$ -inch sliding neck strap. **TRACES**— $1\frac{1}{4}$ -inch, scalloped and raised points attached to breast collar. **SADDLE**—3-inch swell, long housing, oval bead. **SHAFT TUGS**—1-inch, double and stitched with box loop. **BELLY BAND**— $1\frac{1}{2}$ -inch, Griffith style, with $\frac{7}{8}$ -inch

wrap straps. **BREECHING**— $1\frac{1}{2}$ -inch, single strap, 3-ring stay, scalloped and raised layer, $\frac{3}{4}$ -inch hip strap, with box loop. **TURNBACK**— $1\frac{1}{2}$ -inch, scalloped and raised, tapered to $\frac{7}{8}$ -inch, with round cruppers sewed on. **SIDE STRAPS**— $\frac{7}{8}$ -inch sewed loops, plain round edge finish. This harness furnished with round open bridle if desired. **TRIMMING**—Full Davis rubber or nickel composition. For full genuine hard rubber, \$3.00 extra.

No. 363 Acorn "GRAND" Harness

\$18⁰⁰

CASH WITH ORDER



There is a large demand for a speed harness—light in weight but unexcelled in strength—and we are prepared to meet that demand with our
No. 363 Acorn. We guarantee this to satisfy.

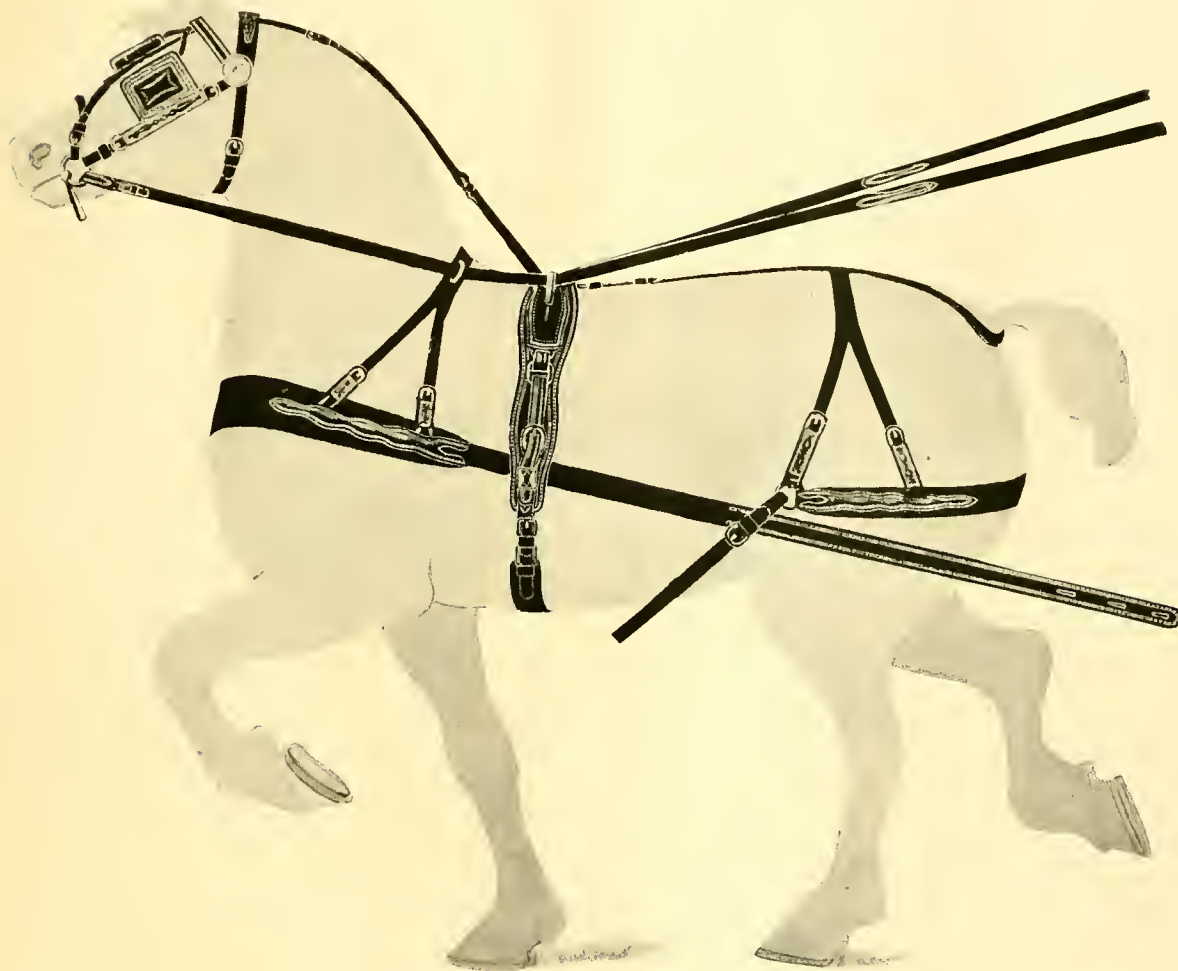
BRIDLE— $\frac{1}{2}$ -inch cheek with box loop and full track patent leather blinds. **OVERCHECK**— $\frac{7}{8}$ -inch three buckle, crown piece calf leather fold. **LINES**— $\frac{7}{8}$ -inch fronts with spring billets and $1\frac{1}{2}$ -inch hand parts. **BREAST COLLAR**—Badger calf, soft fold with fancy layer, $1\frac{1}{8}$ -inch single strap traces, $\frac{5}{8}$ -inch neck strap with calf fold in center. **SADDLE**—No. 145, $2\frac{1}{2}$ -inch strap K, beaded edge, full track trimmed, two-minute gilt dees, with patent leather oval skirt. **SHAFT TUGS**— $\frac{7}{8}$ -inch doubled and stitched with a boxed loop. **GIRTH**—Soft calf fold with full

layer $\frac{3}{4}$ -inch wrap strap to wrap around shafts. **BREECHING**—Soft calf fold with fancy layers, with three-ring stay. $\frac{3}{4}$ -inch side straps re-inforced at ring. $\frac{1}{2}$ -inch hip strap reversed back on near side. $1\frac{1}{4}$ -inch turnback nicely scalloped and raised with soft round flax seed crupper. This harness can also be furnished with our No. 245 hand laced track saddle with full calf russet lining and narrow band gilt hooks and terrets. **TRIMMING**—Full Davis rubber, narrow band.

No. 3455 Acorn "PEORIA" Harness

\$21⁵⁰

CASH WITH ORDER



Here is just the harness needed for heavy work with a single harness. If the description below meets with your requirements mail your order today. You can't get this quality at the price elsewhere.

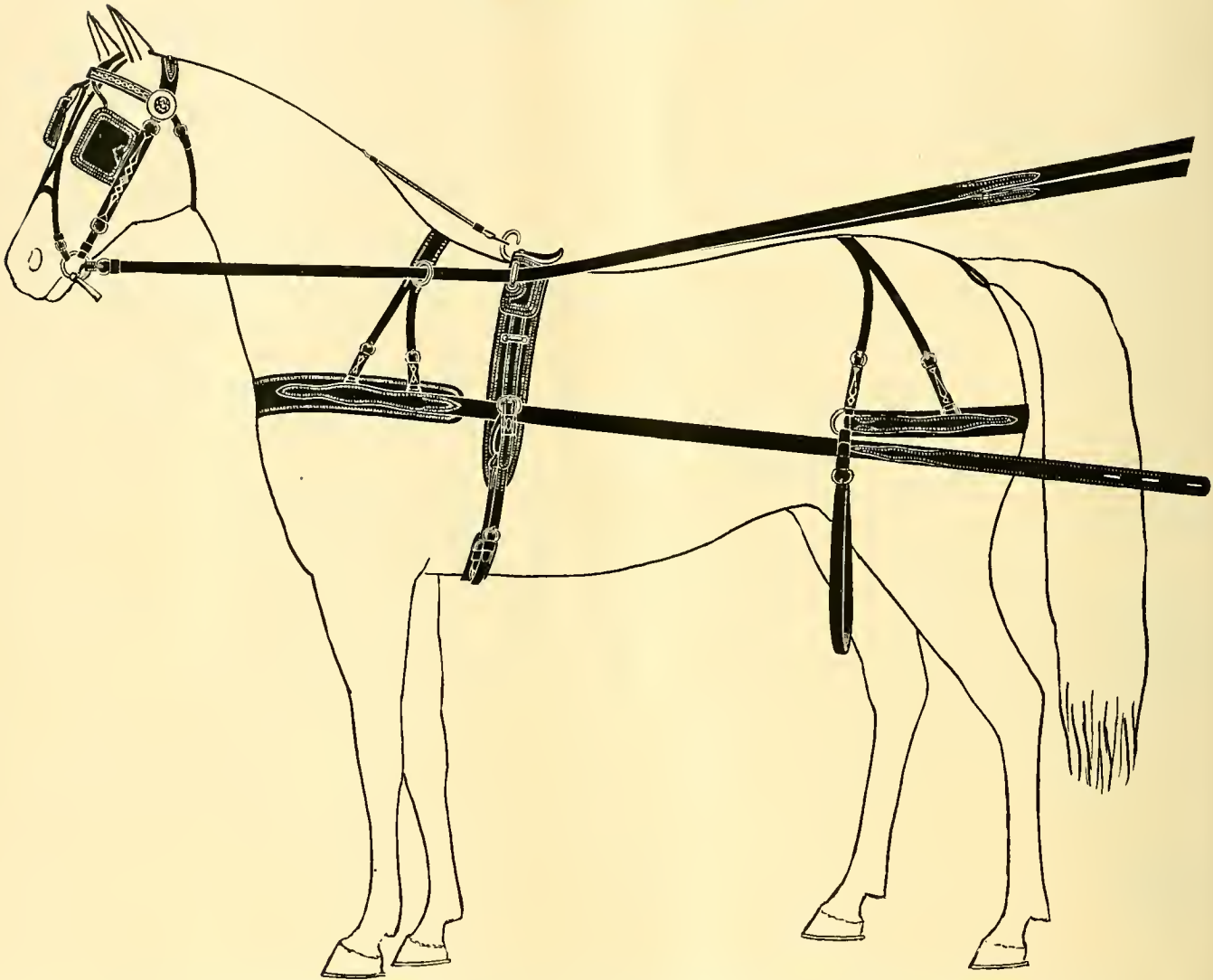
BRIDLES— $\frac{3}{4}$ box loop, cheeks, large patent leather blinds, heavy round winker brace, layer on crown, $1\frac{1}{4}$, 5 buckle overcheck with nose band. **LINES**— $1\frac{1}{8}$ fronts, spring billets, $1\frac{1}{8}$ hand parts sewed on. **BREAST COLLAR**—Heavy $3\frac{1}{2}$ -inch single strap curved, with double $\frac{5}{8}$ neck strap, extra line terret on neck strap. **TRACES**— $1\frac{3}{8}$ single strap trace, attached to breast collar. **SADDLE**—4-inch flexible break saddle, full harness leather bottom, harness leather skirts, leather terrets, $1\frac{1}{8}$ -inch raised

bearers. **SHAFT TUGS**— $1\frac{1}{4}$ doubled and stitched with box loop. **GIRTHS**—Inside $2\frac{1}{2}$ -inch single strap, with full layer. Outside girth 1-inch made to slide, with heavy 1-inch wrap strap. **BREECHING**— $1\frac{3}{4}$ heavy single strap, with double $\frac{5}{8}$ box loop tug, $1\frac{3}{8}$ layer, scalloped and raised. **HIP STRAPS**— $1\frac{1}{2}$ single strap, each end split to $\frac{5}{8}$. **TURNBACKS**— $1\frac{1}{2}$ scalloped and raised, tapered to 1-inch, heavy round crupper sewed on. **TRIMMING**—Full Davis rubber, with leather terrets.

No. 322 Acorn "PREMIUM" Harness

\$22⁵⁰

CASH WITH ORDER



If you want this harness to do extra heavy work, order it with the hames. The only extra charge is for the collar. This harness will give excellent satisfaction in either style.

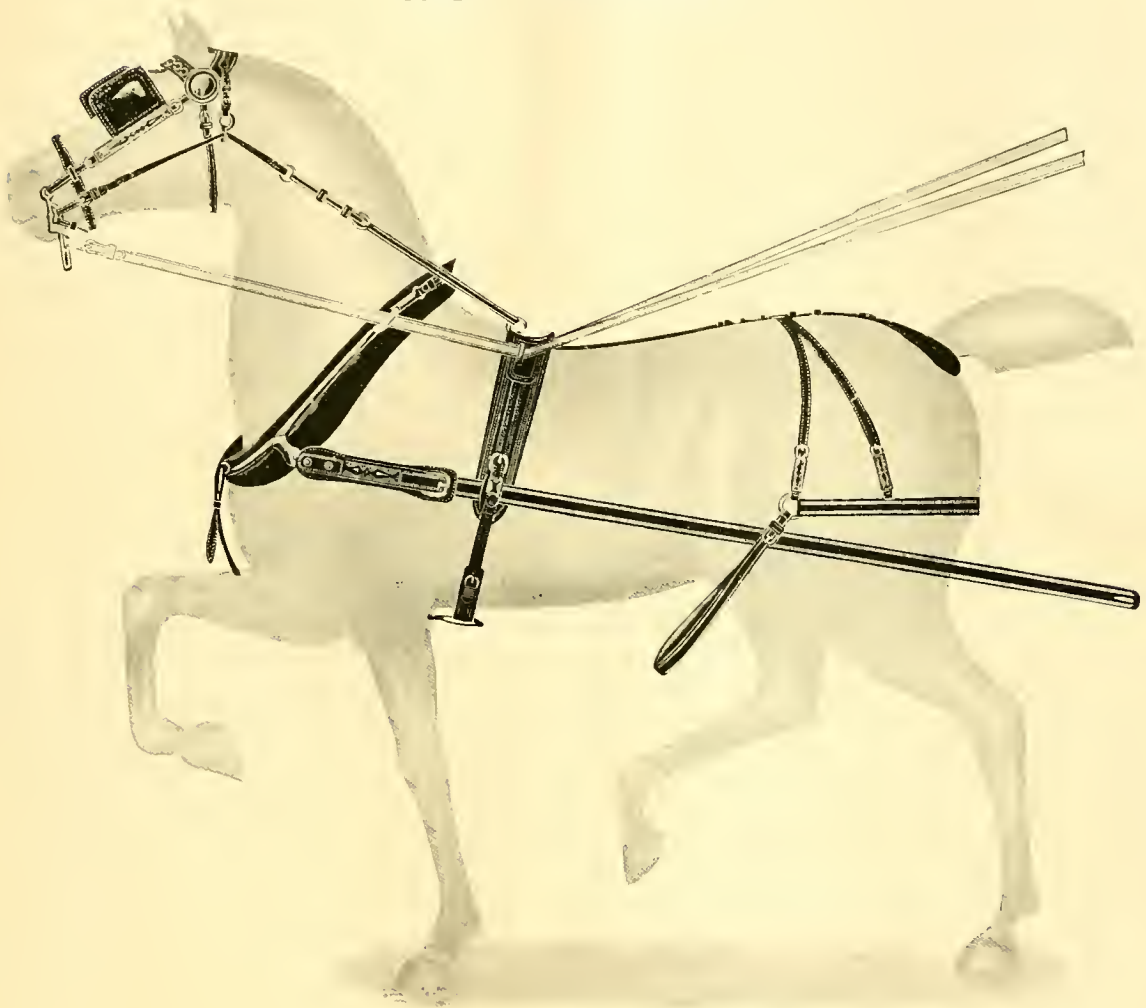
BRIDLE— $\frac{5}{8}$ -inch cheek, box loop, patent leather blinds, grain lined, round winker brace, 3-buckle over-check with nose band, beaded chain front, Liverpool bit. **LINES**—1-inch fronts, spring billets, $1\frac{1}{4}$ -inch hand parts, black or russet. **BREAST COLLAR**— $2\frac{1}{2}$ -inch Swiss style, double and stitched oval top, $1\frac{1}{4}$ -inch single strap traces attached, long raised points, layer on heel scalloped and raised, $1\frac{1}{4}$ -inch neck strap tapered to $\frac{5}{8}$ -inch, enamel leather fold box loop, loose drop line ring. **SADDLE**—No. 831, $3\frac{1}{2}$ -inch beveled edge patent leather skirt, paneled patent leather jockey, 1-inch running bearer, enamel leather bottom coupe end, covered seat. **SHAFT TUGS**—1-inch dou-

ble and stitched with box loop. **BELLY BAND**— $2\frac{1}{4}$ -inch single strap inside, $\frac{7}{8}$ -inch outside to slide. **TURNBACK**— $1\frac{1}{2}$ -inch scalloped and raised tapered to $\frac{7}{8}$ -inch, heavy round crapper sewed on. **HIP STRAP**— $1\frac{1}{4}$ -inch split to $\frac{5}{8}$ -inch tapered center, surrey style. **BREECHING**— $1\frac{5}{8}$ -inch single strap, long tapered and raised points, 4-box loop stays, safe under ring. **SIDE STRAPS**— $\frac{7}{8}$ -inch sewed loops, long lap to form lining at ring. This harness made with Hames at same price as Breast Collar. **TRIMMING**—Full brass side swedge; nickel side swedge. For full genuine hard rubber add \$3.00.

No. 316 Acorn "SURREY" Harness

\$23⁰⁰

CASH WITH ORDER



There is lot of style as well as service to be found in our No. 316 Acorn Surrey Harness. You can make no mistake in spending \$23.00 for this set. Retail dealers sell it for a lot more.

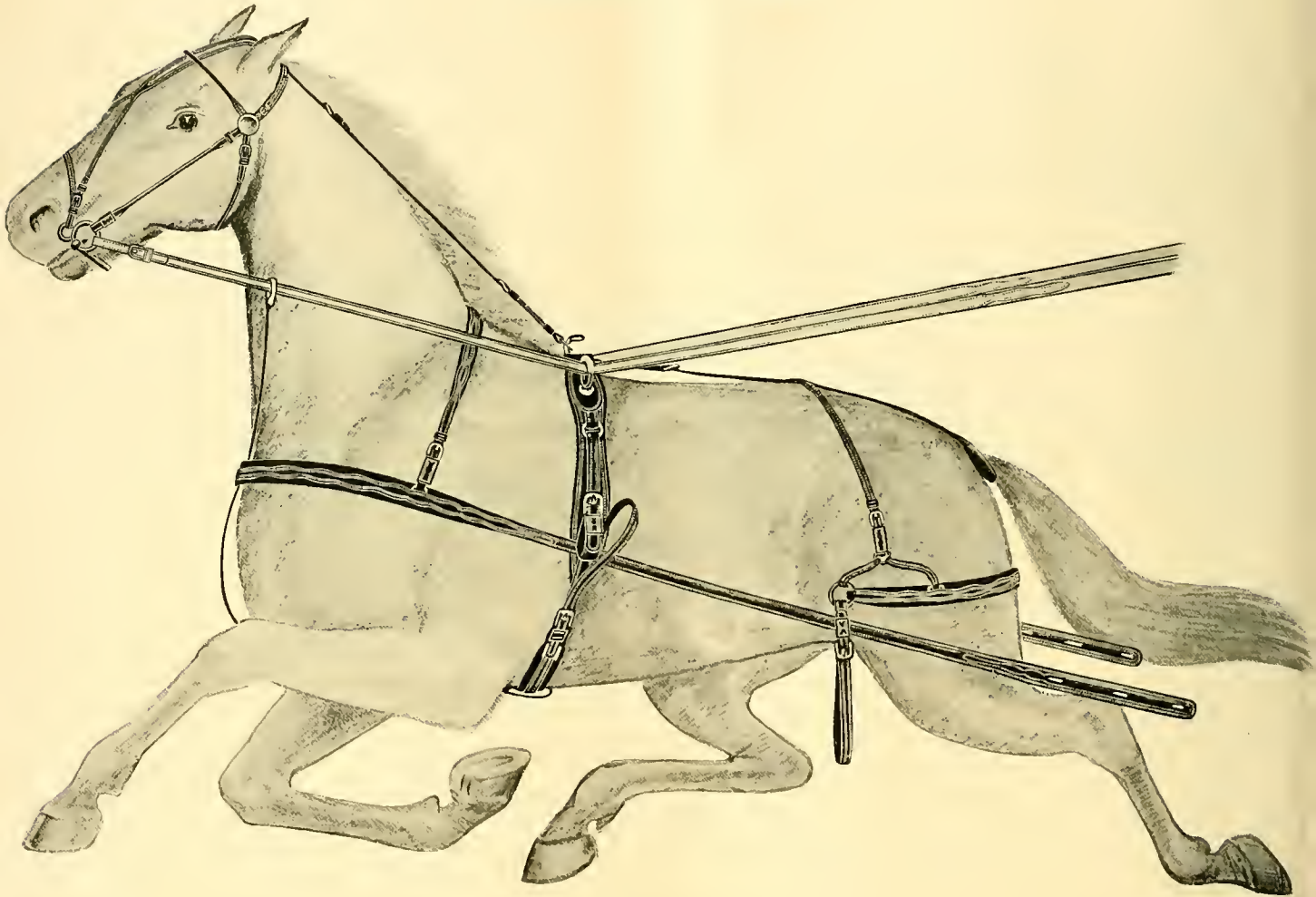
BRIDLE— $\frac{3}{4}$ -inch cheek, box loop, patent leather coach blinds, round side rings with gag chain attached. **LINES**—1-inch front with buckle and billets with $1\frac{1}{8}$ -inch hand parts. **HAMES**—4-pound full plated guaranteed rust proof with $1\frac{1}{8}$ -inch hame tugs, patent leather ends, box loops and $\frac{5}{8}$ -inch hand straps. **TRACES**— $1\frac{1}{8}$ -inch double and stitched and hand raised. **SADDLE**— $3\frac{1}{2}$ -inch full patent leather skirt, patent leather jockey, enamel leather lined, leather covered seat and $1\frac{1}{8}$ -inch bearer. **SHAFT TUGS**—

$1\frac{1}{8}$ -inch doubled and stitched with billets. **GIRTH**—Girth folded with outside girth to slide. **BREECHING**— $1\frac{1}{4}$ -inch doubled and stitched hand raised inside with $4\frac{5}{8}$ -inch tugs and $1\frac{1}{4}$ -inch hip straps split to $\frac{5}{8}$ -inch. English style of turnback with heavy round crupper to be buckled on. **TRIMMINGS**—Full nickel swedged or full brass swedged or genuine rubber trimmings. **Note**—Add \$3.00 for genuine rubber trimmings. **COLLARS**—Extra, for prices see page three.

No. 388 Acorn "SPEEDWELL" Harness

\$30⁰⁰

CASH WITH ORDER



\$30.00 buys the very best single harness to be found in this catalog, and is a harness of which you should be proud. There is not an inch but what is excellent quality clear through.

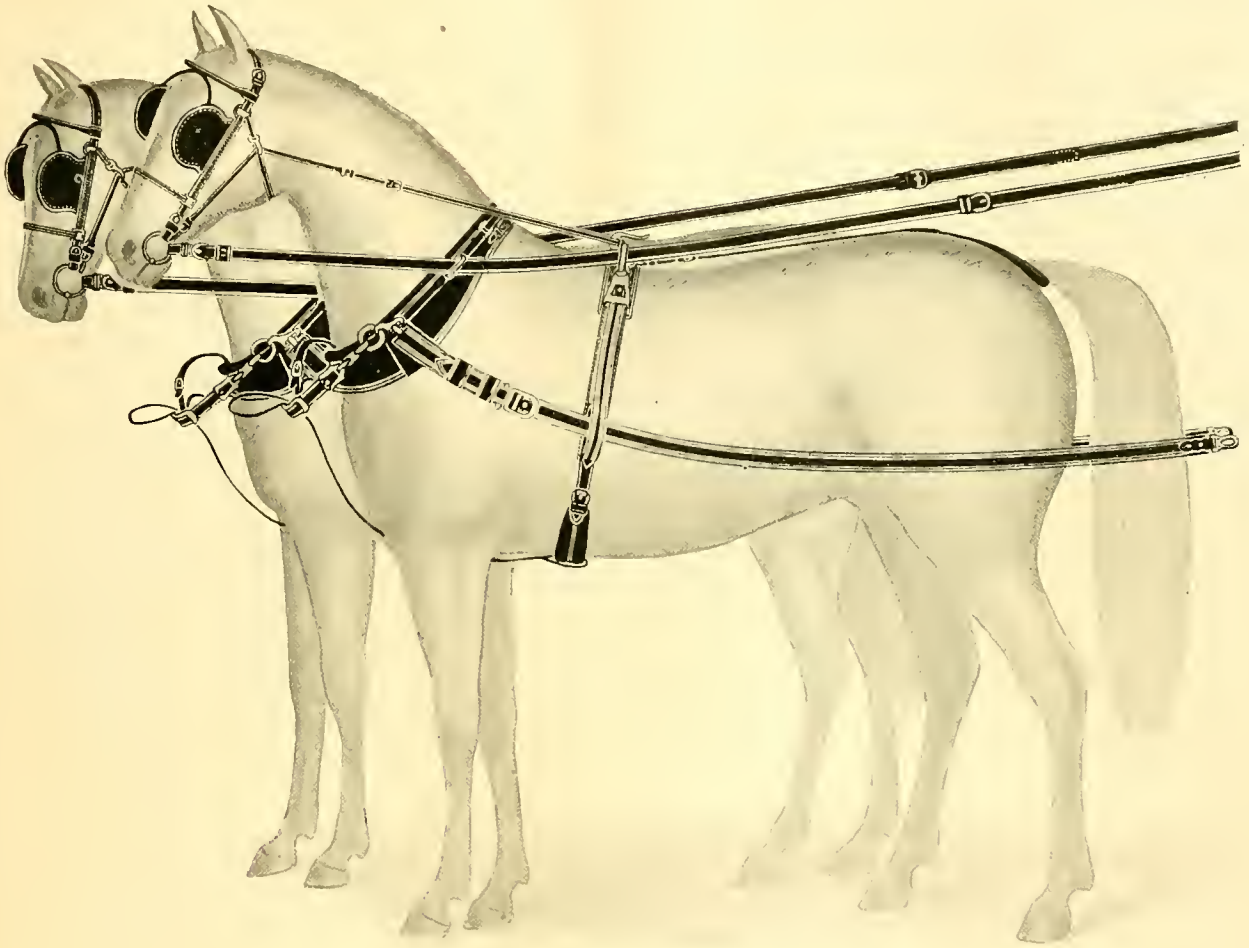
BRIDLE— $\frac{1}{2}$ -inch round cheeks, enamel fold crown, overcheck, $\frac{7}{16}$ -inch oval, 5-buckle with nose band, hand forged nickel bit. **LINES**— $\frac{5}{8}$ -inch fronts, oval bead, spring billet, $1\frac{1}{8}$ -inch hand parts. **BREAST COLLAR**—Enamel fold, narrow raised layer, extended with fancy scalloped points on traces. **NECK STRAP**—Enamel fold, $\frac{5}{8}$ -inch doubled and stitched points. **TRACES**—1-inch oval doubled and stitched, attach to breast collar. **SADDLE**—No. 215, $2\frac{1}{2}$ -inch full Kay, silk stitched, patent leathers, beveled edge skirts, two-minute gilt dee, $\frac{7}{8}$ -inch lined bearer, raised center, leather filled bottom. **SHAFT TUGS**— $\frac{7}{8}$ -inch dou-

bled and stitched, raised inside with box loop. **GIRTH**—Inside enamel fold with layer, outside sliding with $\frac{3}{4}$ -inch wrap straps. **BREECHING**—Enamel fold with narrow raised layer, 3-ring stays, $\frac{1}{2}$ -inch hip strap reversed on one side. **SIDE STRAPS**— $\frac{3}{4}$ -inch lined and stitched around breeching ring. **TURN-BACKS**— $1\frac{1}{2}$ -inch tapered to $\frac{3}{4}$ -inch scalloped and raised center, round crupper sewed on. **TRIMMINGS**—Genuine hard rubber, narrow band terrets or genuine hard rubber, with gold hooks and terrets. Harness furnished with blind bridles when desired. Hand buffed, enamel leather folds.

No. 3180 Acorn "ATTRACTIVE" Harness

\$26⁰⁰

CASH WITH ORDER



If you want beauty and a set that will go well with an attractive rig, spend \$26.00 for our No. 3180 Acorn Harness. This is a set that would add style to the best team of blacks in your county.

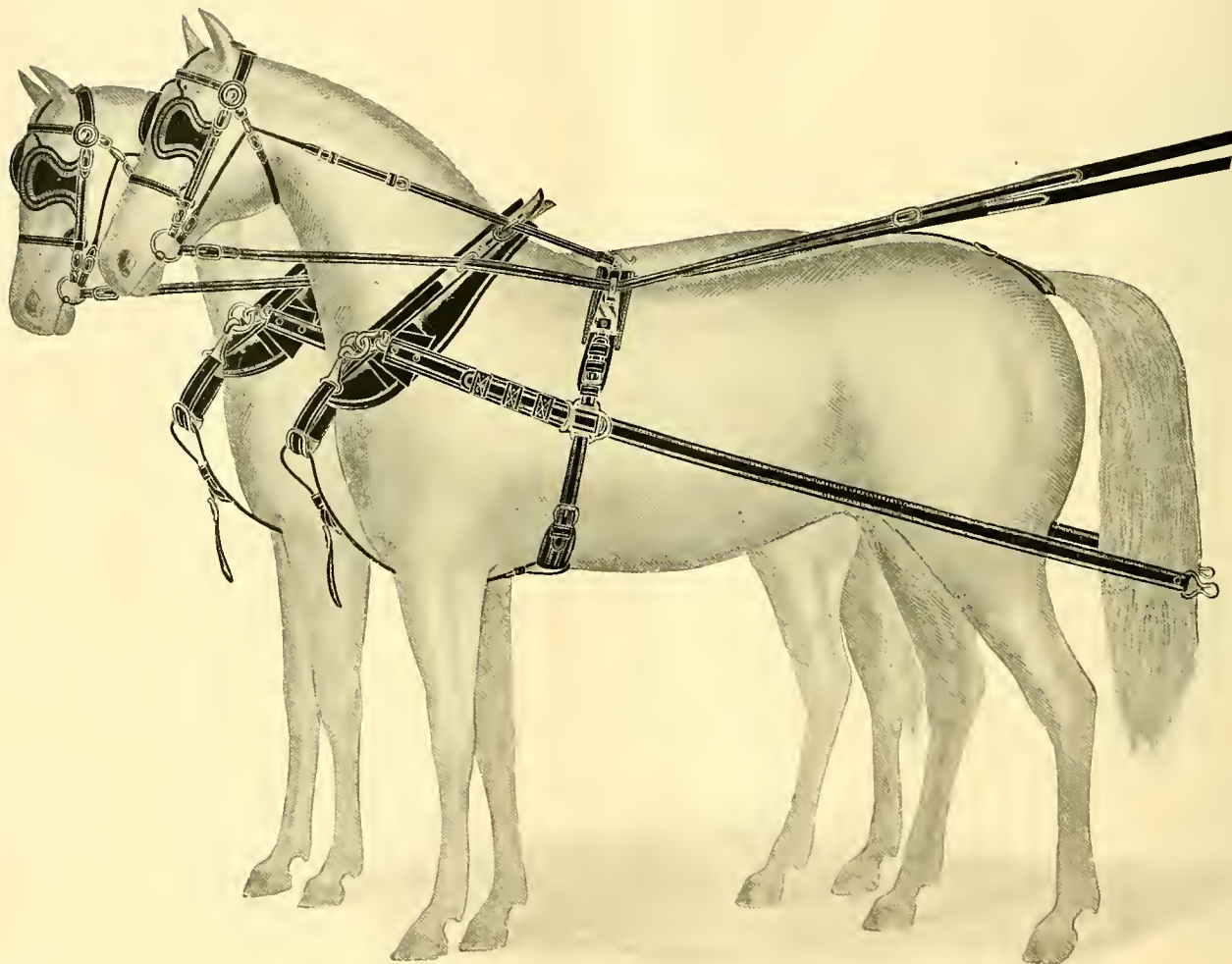
BRIDLES— $\frac{3}{4}$ -inch ring cheeks, with nose band, round winker braces, $\frac{7}{8}$ -inch double and stitched front, round side rein, square or cup blinds. **LINES**—1-inch, 18 feet long, with snaps. **HAMES**—No. 460, XC over top. **HAME TUGS**— $1\frac{1}{2}$ -inch, folded with champion buckle. **TRACES**— $1\frac{1}{2}$ -inch, double and stitched, with clip cockeyes. **TURNBACKS**—1-inch, with $1\frac{1}{2}$ -inch crupper body, folded crupper sewed on.

BREAST STRAPS— $1\frac{1}{2}$ -inch, double and stitched, with two snaps and slides. **YOKE STRAPS**— $1\frac{1}{2}$ -inch, with $\frac{7}{8}$ -inch collar straps. **PADS**—No. 1, Moline or Iron City. **SKIRTS**—2-inch, double and stitched, $1\frac{1}{4}$ -inch bearers, $1\frac{1}{4}$ -inch billet. **BELLY BANDS**—Folded, with $1\frac{1}{4}$ -inch buckles. **COLLARS**—Extra, for prices see page three. **TRIMMING**—Full XC or japauned.

No. 3181 Acorn "ELITE" Harness

\$26⁰⁰

CASH WITH ORDER



Our No. 3181 Acorn harness will give excellent service on the farm and for work that needs harness to stand up in any and all kinds of weather. Pliable, strong and durable—it has no equal at the price.

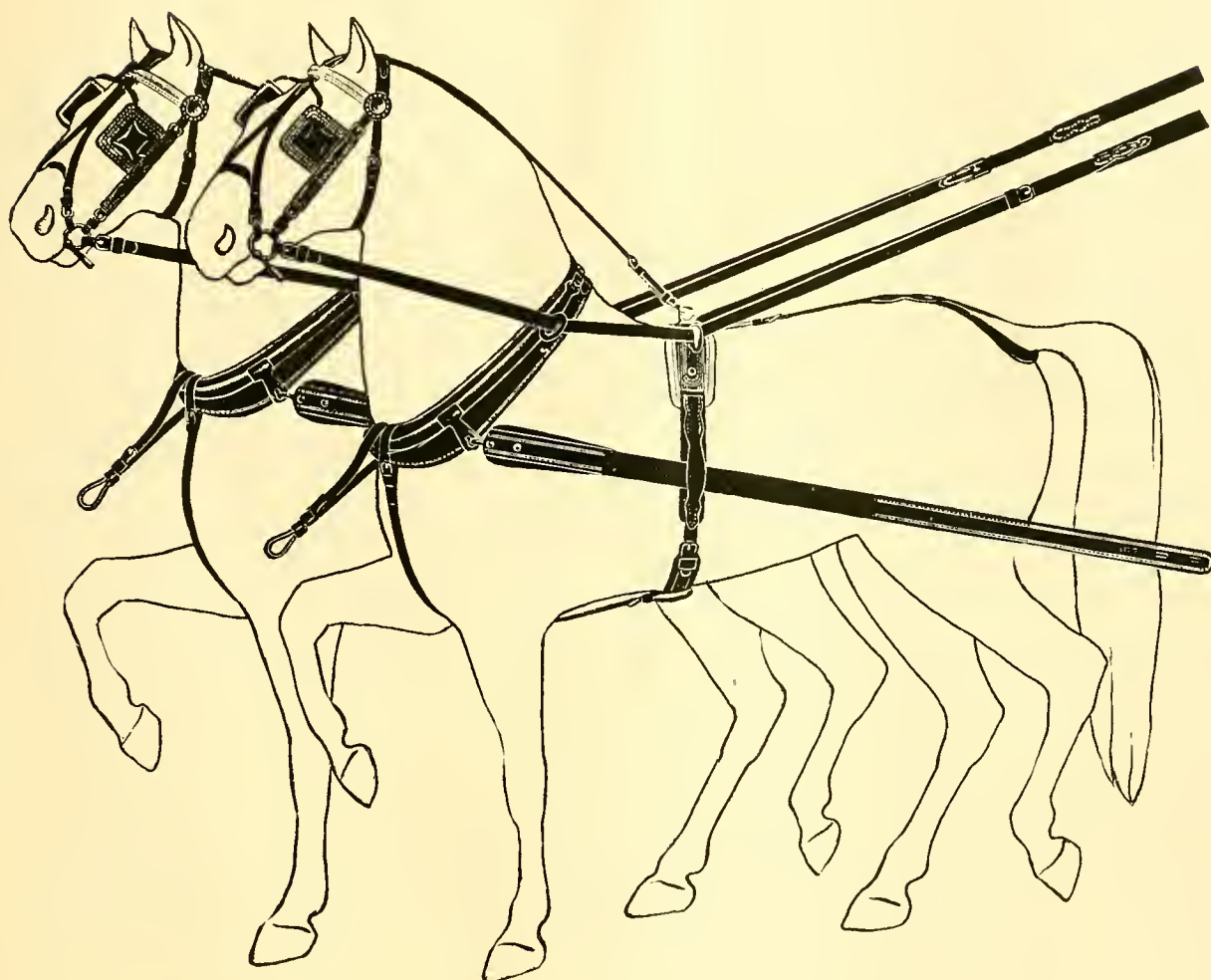
BRIDLES— $\frac{3}{4}$ -inch short cheeks, with nose band, square or sensible harness leather blinds, round winker braces, round side reins, $\frac{7}{8}$ -inch double and stitched front. **LINES**—1-inch, 18 feet long, with snaps. **HAMES**—No. 460, iron over top. **HAME TUGS**— $1\frac{1}{2}$ -inch, folded with champion buckle. **TRACES**— $1\frac{1}{2}$ -inch, double and stitched, with clip cockeyes. **BREAST STRAPS**— $1\frac{1}{2}$ -inch, double and stitched, with two

snaps and slides. **YOKE STRAPS**— $1\frac{1}{2}$ -inch, with $\frac{7}{8}$ -inch collar straps. **PADS**—No. 1, Moline or Iron City. **SKIRTS**—Folded, with dees, and $1\frac{1}{4}$ -inch double and stitched market strap, with $1\frac{1}{4}$ -inch billets. **BELLY BANDS**—Folded, with $1\frac{1}{4}$ -inch buckles. **TURN-BACKS**—1-inch, with trace carrier, folded cruppers to buckle on. **COLLARS**—Extra, for prices see page three. **TRIMMING**—Full XC or japanned.

No. 3143 Acorn "MODEL" Harness

\$28⁵⁰

CASH WITH ORDER



You are saving big money when you buy this team harness for \$28.50. \$35.00 would not buy its equal in any retail store in the country. It is not a cheap harness, but good and well made.

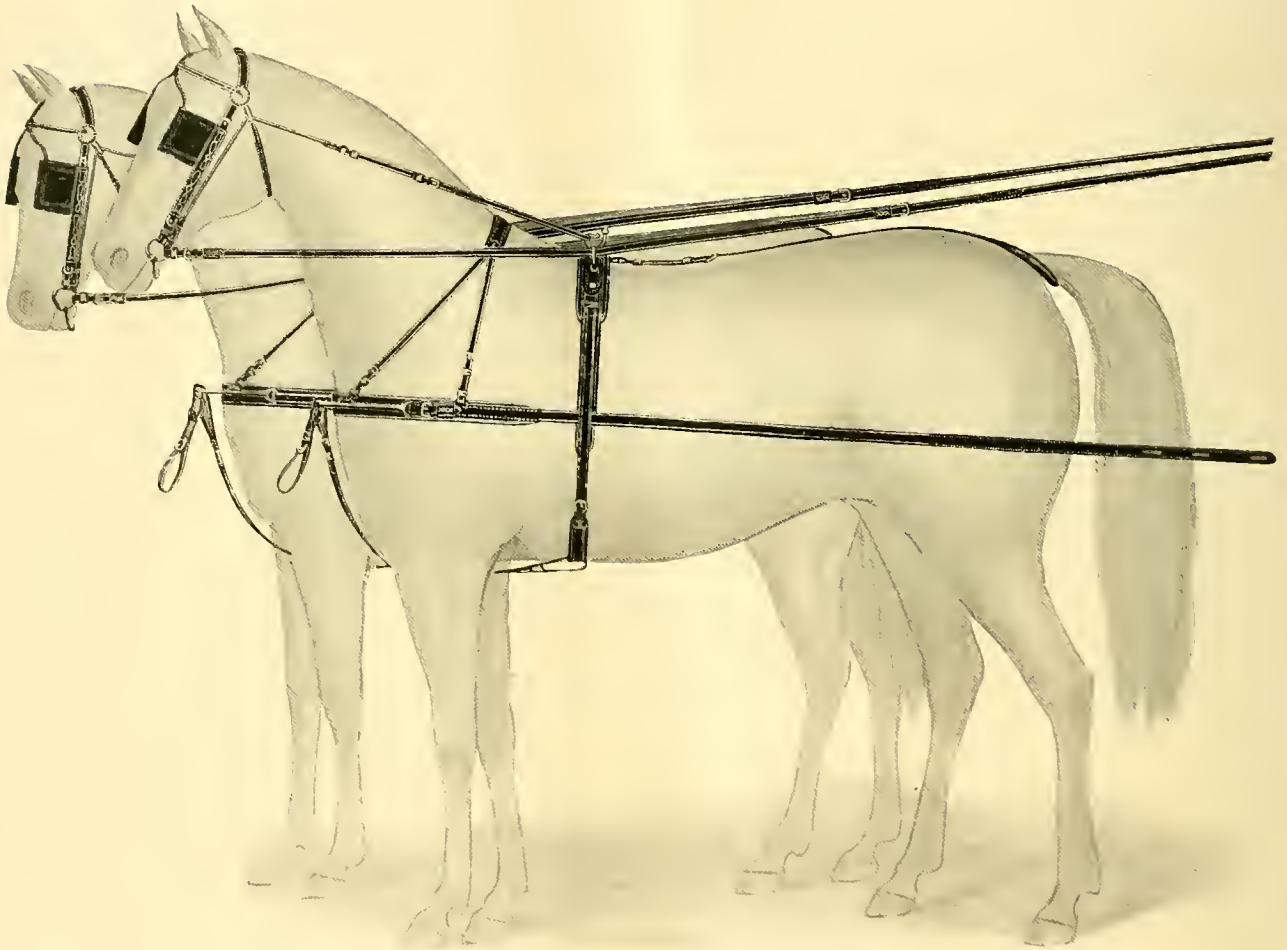
BRIDLES — $\frac{5}{8}$ -inch loop cheek, round winker braces, layer on crowns, overbecks with nose bands. **LINES** — $\frac{7}{8}$ -inch fronts with billets, $1\frac{1}{8}$ -inch black hand parts. **TRACES** — $1\frac{1}{2}$ -inch single strap, with safe attached to 7-pound hames, $\frac{5}{8}$ -inch spread straps with rings, and $\frac{5}{8}$ -inch hame straps. **PADS** — Wide swell patent leather housings, oval top, with fancy or all black trimmings, 2-inch double and stitched

skirts, tapered and raised bearers, 1-inch billets. **GIRTHS** — Folded and stitched with 1-inch buckles. **TURNBACKS** — $1\frac{1}{4}$ -inch scalloped tapered to $\frac{7}{8}$ -inch, round flax seed cruppers sewed on. **YOKE STRAPS** — $1\frac{1}{2}$ -inch line around yoke ends. **MARTINGALES** — 1-inch with billets and reverse buckle. **TRIMMING** — Full Davis rubber or nickel composition. **COLLARS** — Extra, for prices see page three.

No. 3132 Acorn "REALWORTH" Harness

\$29⁵⁰

CASH WITH ORDER



If you want a medium weight double harness with great strength we advise you to send us your order for our No. 3132 Acorn "Realworth" Harness.

Made of excellent leather for long wear.

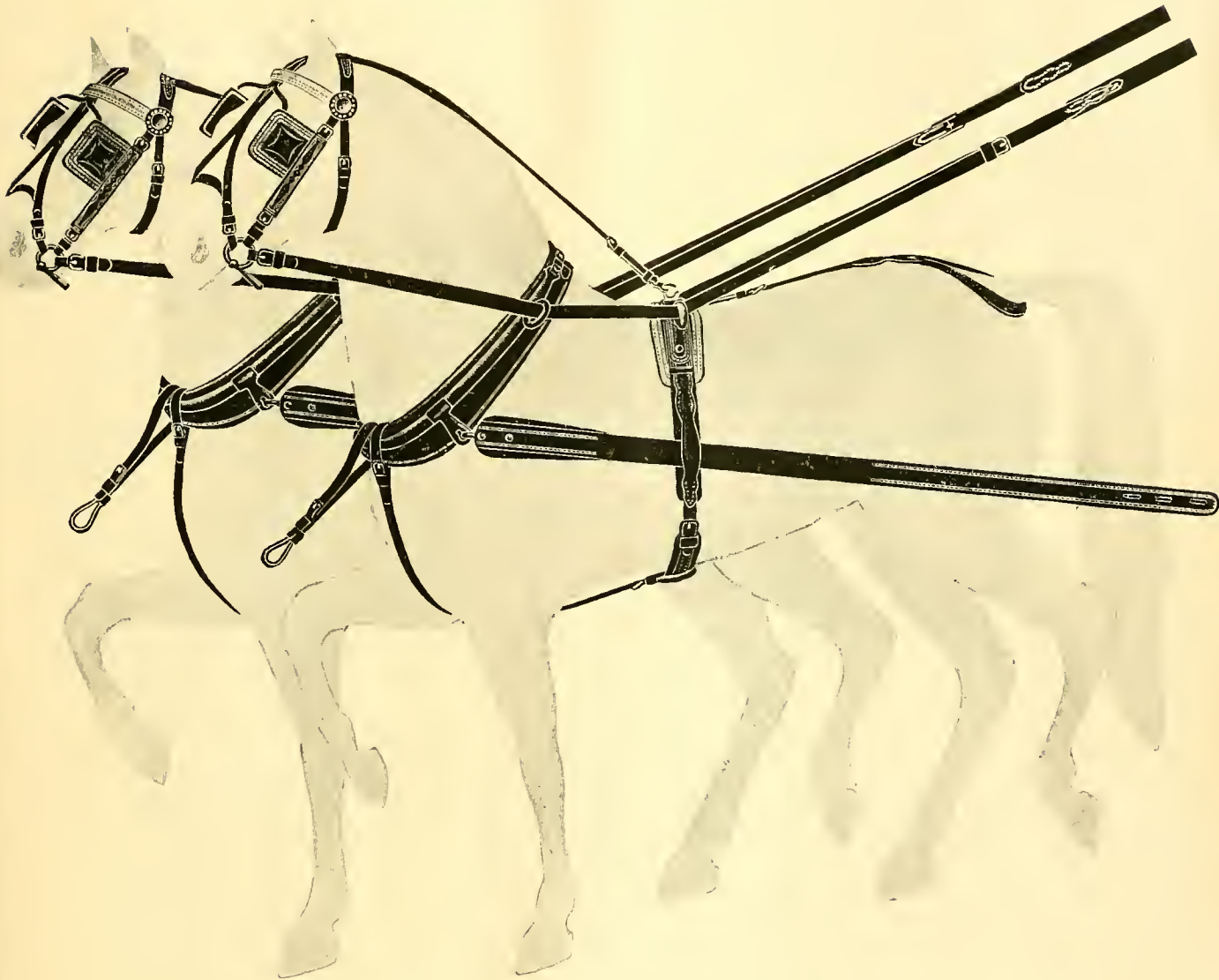
BRIDLES— $\frac{5}{8}$ -inch box loop cheeks, five-buckle overcheck with nose band, layer on carrier, fancy patent leather blinds to match trimming. **LINES**— $\frac{7}{8}$ -inch fronts, buckle and billet, $1\frac{1}{8}$ -inch hand parts black or russet. **PADS**—Patent leather raised top, enameled leather bottom, long housing, stitched to match trimming, $2\frac{1}{4}$ -inch scalloped skirts, raised

bearer. **GIRTHS**—Folded, roller buckle. **TURN-BACKS**— $1\frac{3}{8} \times \frac{7}{8}$ -inch waved and raised, round crupper sewed on. **YOKE STRAPS**— $1\frac{1}{4}$ -inch. **MARTINGALES**—1-inch with billets. **BREAST COLLAR**—Folded soft grain leather with breast collar irons, $\frac{5}{8}$ -inch spread straps. **TRIMMING**—Full Davis rubber or nickel composition.

No. 3146 Acorn "WINNER" Harness

\$32⁰⁰

CASH WITH ORDER



Read this description carefully and then study the illustration. Notice the sizes.

Now go down to your retail dealer and ask him to produce the equal of this for \$32.00. He can't do it.

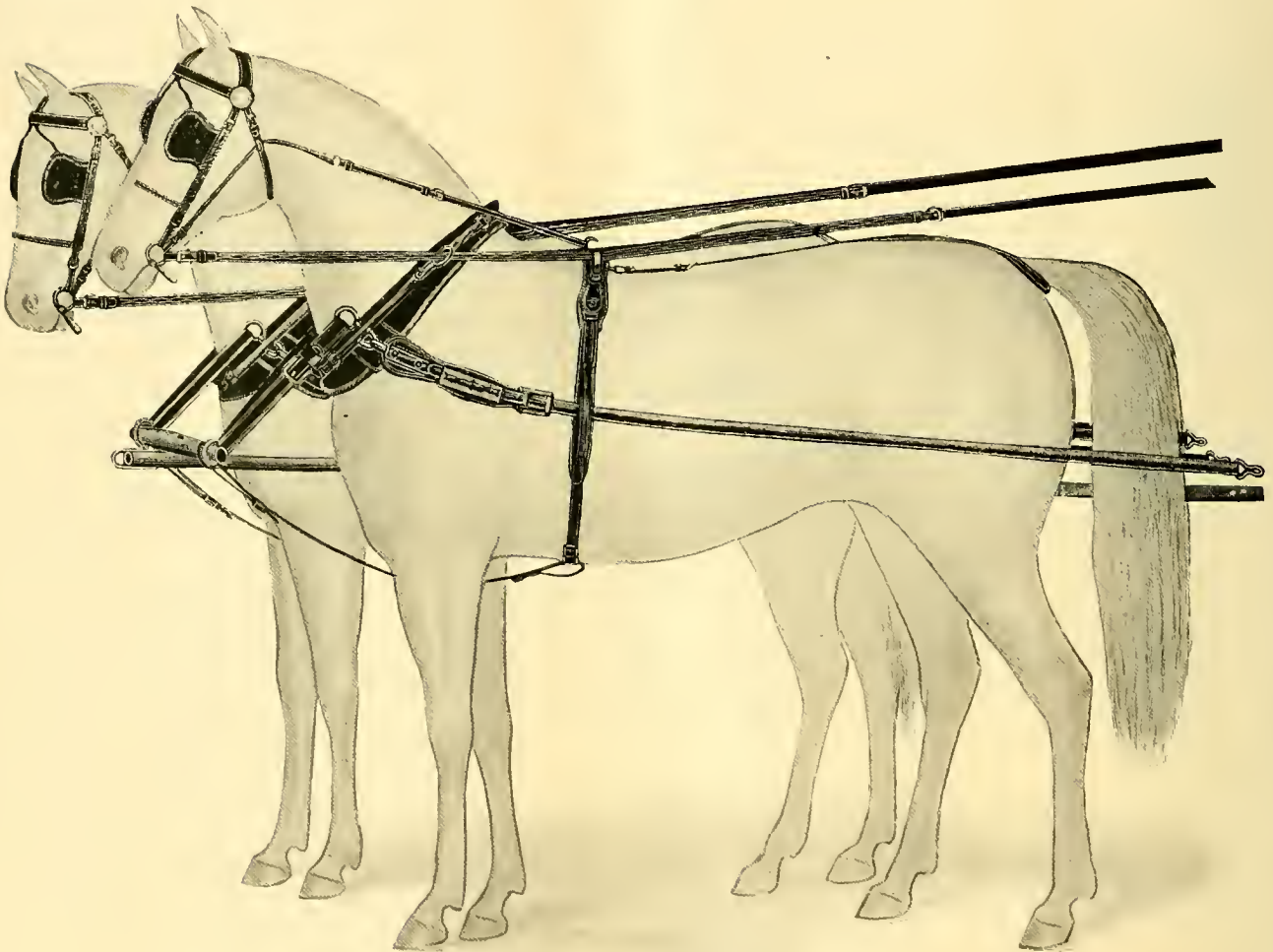
BRIDLES— $\frac{5}{8}$ -inch box loop cheeks, five-buckle overcheck with nose band, layer on carrier, fancy patent leather blinds to match trimming. **LINES**— $\frac{7}{8}$ -inch fronts, buckle and billet, $1\frac{1}{8}$ -inch hand parts black or russet. **PADS**—Patent leather raised top, enameled leather bottom, long housing, stitched to match trimming, $2\frac{1}{4}$ -inch scalloped skirts, raised

bearer. **GIRTHS**—Folded, roller buckles. **TURN-BACKS**— $1\frac{3}{8} \times \frac{7}{8}$ -inch waved and raised, round crupper sewed on. **YOKE STRAPS**— $1\frac{1}{4}$ -inch. **MARTINGALES**—1-inch with billets. **COLLARS**—Extra, see page three. **TRACES**— $1\frac{3}{8}$ -inch single strap, 7 feet long attached to 7-pound iron hames, $\frac{5}{8}$ -inch hame straps.

No. 3170 Acorn "DELIVERY" Harness

\$34⁰⁰

CASH WITH ORDER



Genuine oak tanned leather throughout, perfect stitching and excellent workmanship make up our No. 3170 Acorn harness. For all-'round service you can't find anywhere the equal of this.

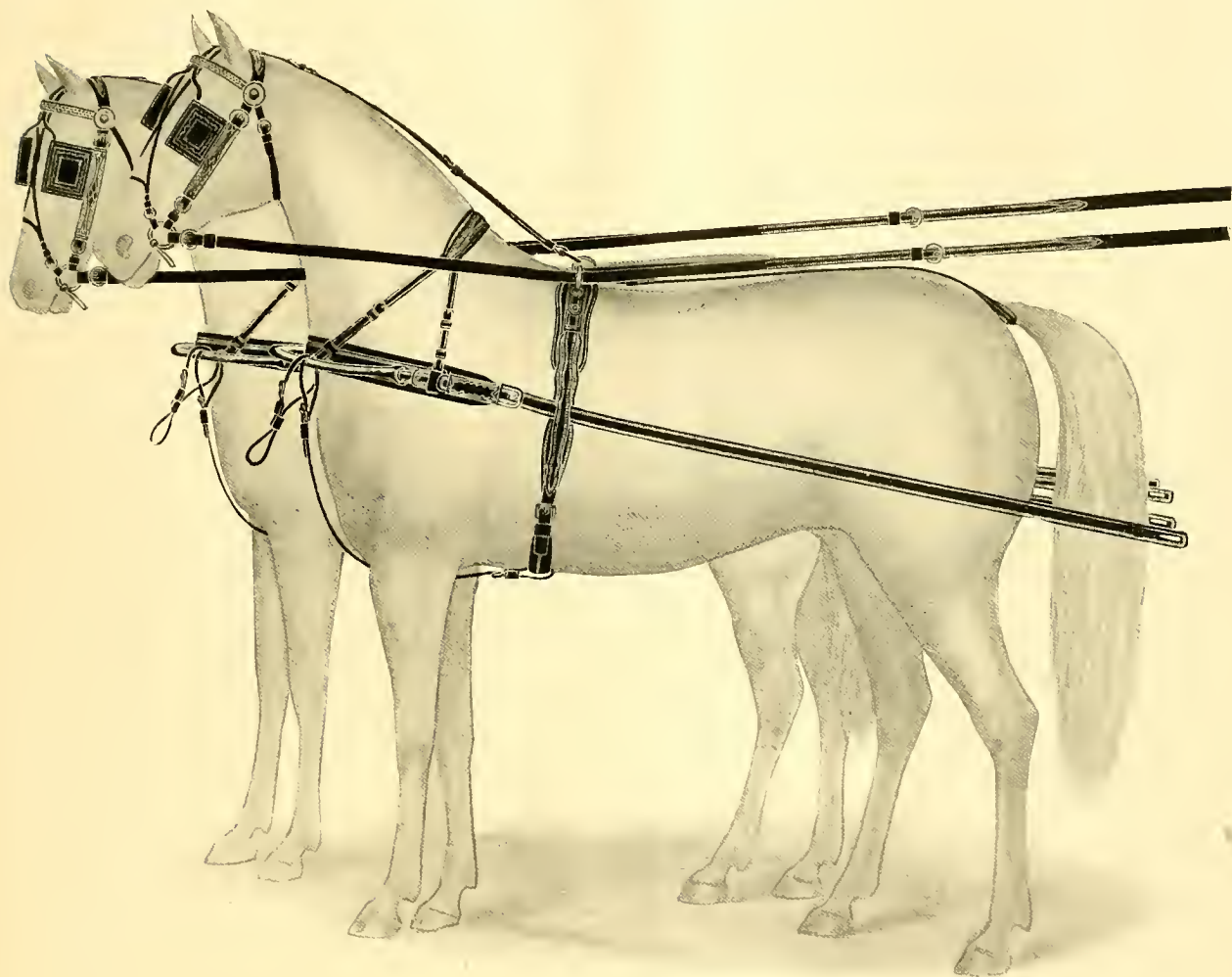
BRIDLES— $\frac{3}{4}$ -inch short cheeks, box loop, sensible harness leather blinds, round winker braces, round side reins, or $1\frac{1}{4}$ -inch overcheck. **LINES**—1-inch, 21 feet long, with snaps. **HAMES**—Wood, high or low top. **HAME TUGS**— $1\frac{1}{4}$ -inch box loop, with champion trace buckle. **TRACES**— $1\frac{1}{4}$ -inch double and stitched, raised, with triangular cockeyes. **BREAST STRAPS**— $1\frac{1}{4}$ -inch, with snaps and slides. **YOKE**

STRAPS— $1\frac{1}{4}$ -inch, with $\frac{7}{8}$ -inch collar straps. **PADS**—No. 3 Victor. **SKIRTS**—2-inch scalloped, $1\frac{1}{8}$ -inch raised bearers with trace loops, $1\frac{1}{8}$ -inch billets. **BELLY BAND**—Folded with $1\frac{1}{8}$ -inch buckles. **TURN-BACK**— $\frac{7}{8}$ -inch, with $1\frac{1}{2}$ -inch crupper body. **CRUPPER**—Round, sewed to turnback. **COLLARS**—extra, for prices see page three.

No. 3136 Acorn "HUMMER" Harness

\$35⁰⁰

CASH WITH ORDER



Our No. 3136 Acorn Oak Tanned Harness is fitted with Stowell's Breast Collar Irons.
If collars are not needed, this is an excellent set of harness
for all 'round work.

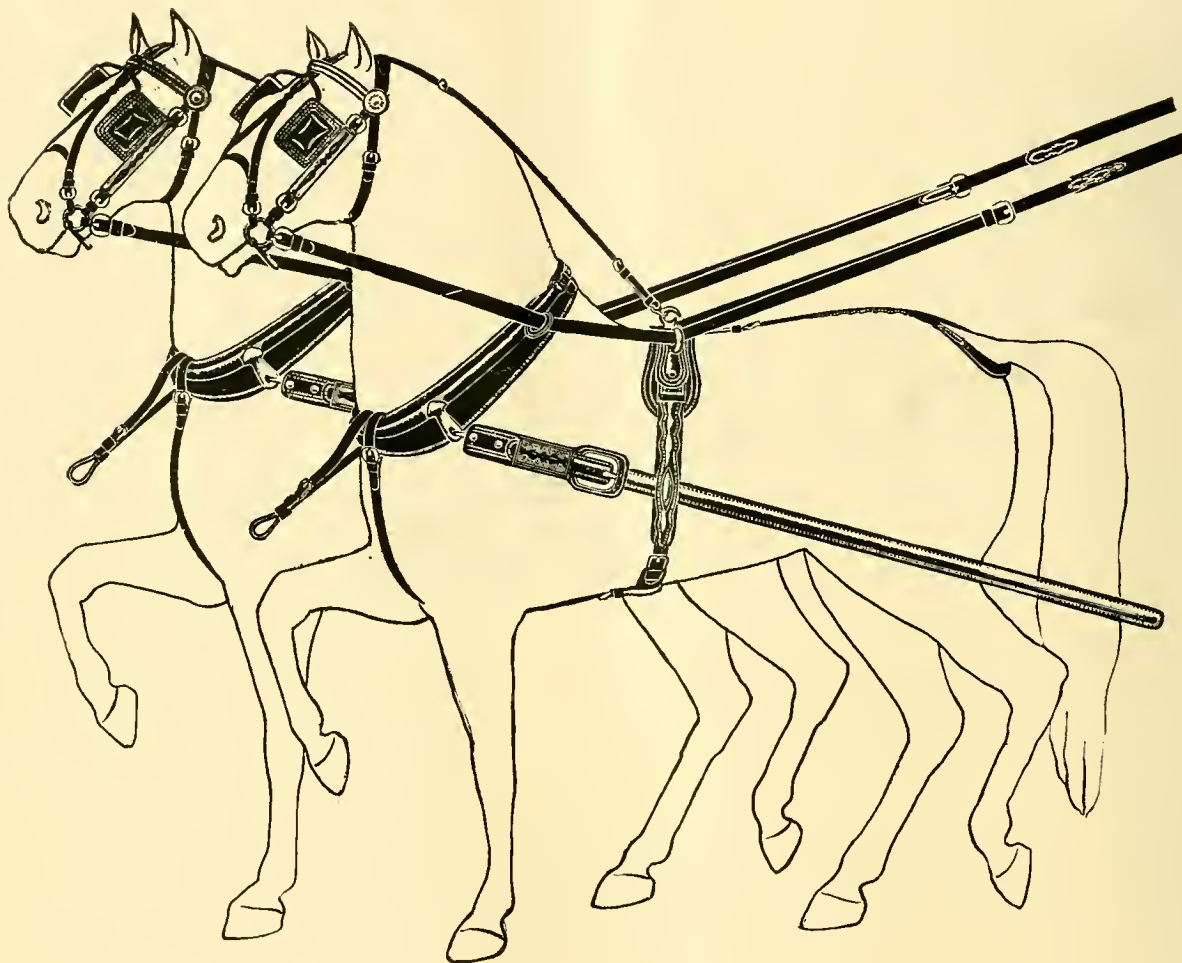
BRIDLE— $\frac{5}{8}$, box loop with long cheek, patent leather track blind, layer on crown, with 3 buckle 1-inch overcheck, with nose band. **LINES**— $\frac{7}{8}$ front, doubled and stitched center with buckle and billet, $1\frac{1}{2}$ hand parts, sewed on. **BREAST COLLARS**—Folded with $1\frac{1}{2}$ scooped and raised layer and box loop. $1\frac{1}{2}$ hand raised trace, $\frac{3}{4}$ x $\frac{7}{8}$ split neck strap with center fold, Stowells breast collar irons, $\frac{5}{8}$ spread straps. **PADS**— $1\frac{3}{8}$ plate, oval patent leather top,

with long tapered patent leather housing. Skirts doubled and stitched scooped with $1\frac{1}{4}$ scooped and raised bearers. Turnbacks $1\frac{3}{8}$ scooped and raised, round crupper sewed on. **GIRTHS**—Folded with $\frac{7}{8}$ roller buckle. **BREAST STRAPS**— $1\frac{1}{4}$ -inch reinforced around the yoke. **CHOKE STRAPS**— $\frac{7}{8}$ reverse bottom, billet front. **TRIMMINGS**—Full Davis rubber, with gilt lined hook and terret. Full brass side swedge. Full nickel side swedge.

No. 3155 Acorn "SMART SET" Harness

\$36⁰⁰

CASH WITH ORDER



If you can use a set of double harness without breeching we advise you to buy our No. 3155. It is excellent for heavy carriage work in cities, as well as for country driving.

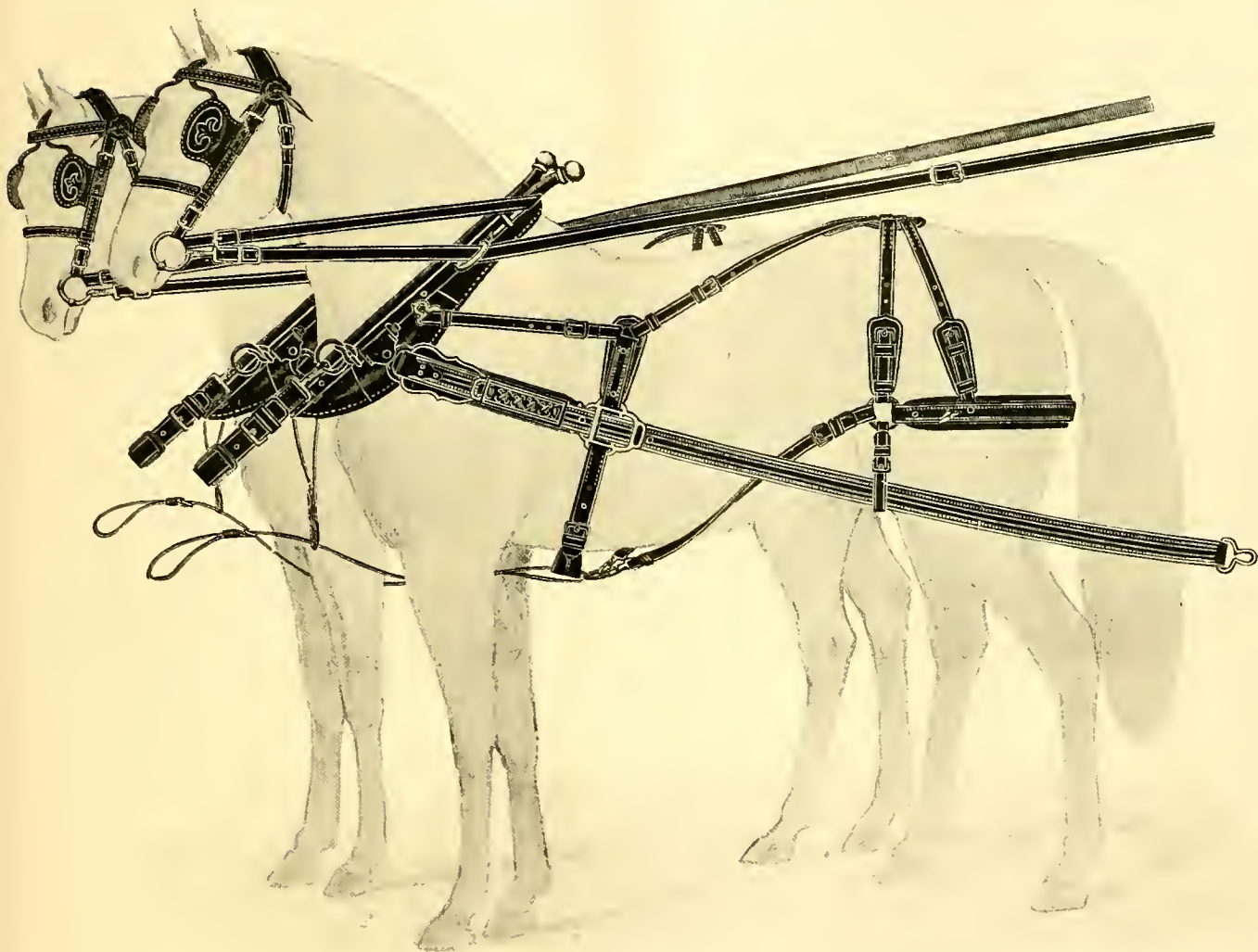
BRIDLES— $\frac{5}{8}$ -inch box loop cheeks, square blinds, 3-buckle overchecks with nose bands. **LINES**—1-inch fronts, buckle and billets, stitched center, $1\frac{1}{2}$ -inch black or russet hand parts. **HAME TUGS**—7-pound 0 spot hames, $1\frac{1}{4}$ -inch hame tugs, box loop, patent leather ends, $\frac{5}{8}$ -inch hame straps and spread straps. **TRACES**— $1\frac{1}{4}$ -inch, 6-feet 6-inch, hand raised, made to buckle in. **PADS**—No. 103 Savoy patent leather bottom, wide swell housings, oval top, black or fancy colors to match trimming, $2\frac{1}{4}$ -inch skirts, scalloped

and stitched with fancy raised bearers, 1-inch billets. **GIRTHS**—Folded with 1-inch layer raised and stitched. **TURNBACKS**— $1\frac{3}{8}$ -inch scalloped and raised, double and stitched, tapered to $\frac{7}{8}$ -inch, round crupper sewed on. **YOKE STRAPS**— $1\frac{1}{2}$ -inch double and stitched to line around yoke. **MARTINGALES**—1-inch with billet and reverse. **COLLARS**—Extra, for prices see page three. **TRIMMING**—Full Davis rubber or nickel swedged. For full genuine hard rubber trimming add \$6.00 extra.

No. 3186 Acorn "BEATS ALL" Harness

\$36⁰⁰

CASH WITH ORDER



There is not a better piece of leather tanned anywhere than that used in our No. 3186 heavy team harness. \$36.00 invested in this set of harness buys more than \$50.00 elsewhere.

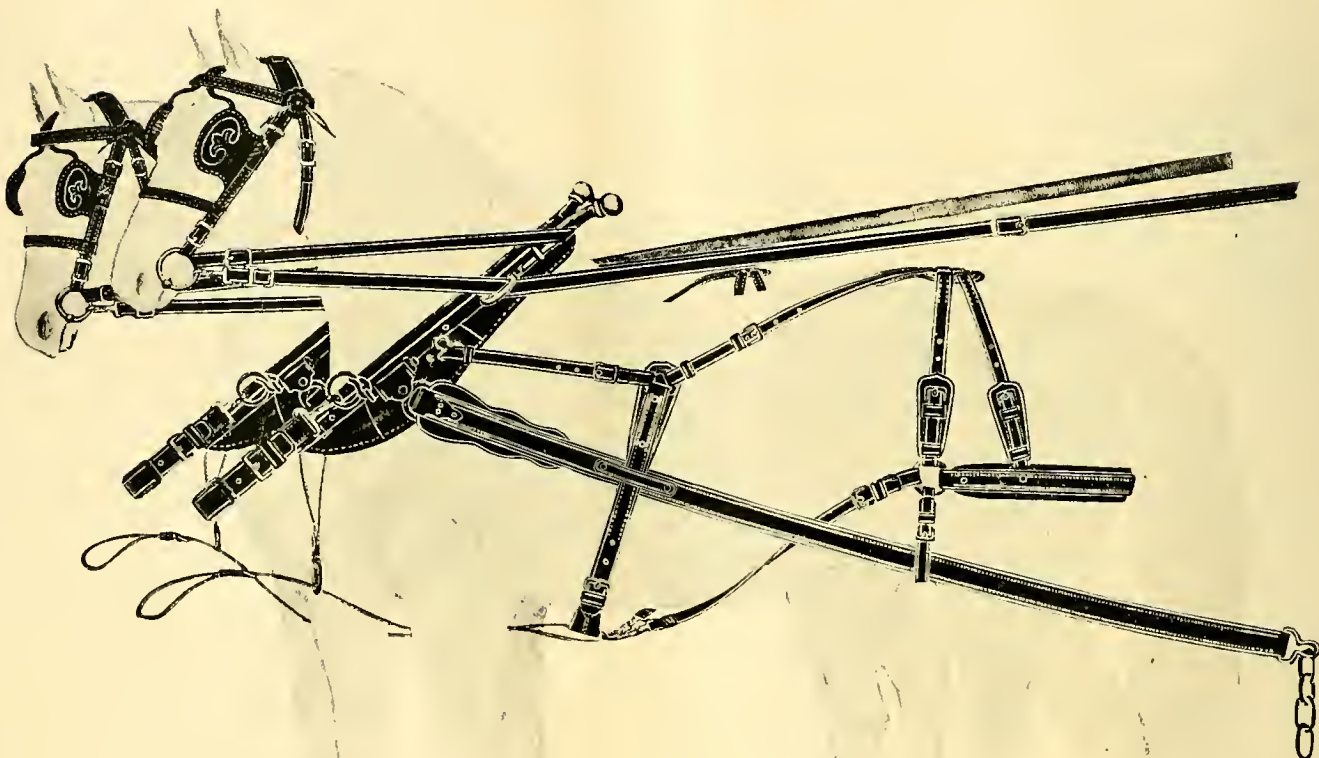
BRIDLES— $\frac{7}{8}$ -inch short cheek, cupped harness leather blinds, round winker braces, raised front double and stitched, $\frac{7}{8}$ -inch flat rein. **LINES**—1-inch by 20 feet, buckle and billet with snaps. **HAMES**—No. 91, X. C., ball top, with bolt. **HAME TUGS**—1 $\frac{1}{2}$ -inch, laced loop, jointed Concord clips, 1 $\frac{1}{4}$ -inch belly band billets, Champion trace buckles. **HAME STRAPS**— $\frac{7}{8}$ -inch, with novelty loop. **SPREAD STRAPS**— $\frac{5}{8}$ -inch, with rings. **BELLY BANDS**—Folded, with 1 $\frac{1}{4}$ -inch roller buckles. **TRACES**—1 $\frac{1}{2}$ -inch, four

rows stitching, triangular cockeyes. **BREAST STRAPS**—1 $\frac{1}{2}$ -inch, sewed loops, with snaps and slides. **POLE STRAPS**—1 $\frac{1}{2}$ -inch, with ring and $\frac{7}{8}$ -inch collar straps. **BREECHING**—Folded, 1 $\frac{1}{4}$ -inch layer, $\frac{7}{8}$ -inch double tugs, $\frac{7}{8}$ -inch side straps, 1 $\frac{1}{4}$ -inch trace carriers. **TURNBACKS**—1 $\frac{1}{8}$ -inch, 1 $\frac{1}{2}$ -inch lead-ups with safe, $\frac{7}{8}$ -inch extension straps, $\frac{7}{8}$ -inch double hip straps. **COLLARS**—Extra, for prices see page three. **TRIMMING**—Full japanned. For brass trimmed iron clad hames add \$2.50.

No. 3187 Acorn "TRUCK" Harness

\$37⁰⁰

CASH WITH ORDER



Like our No. 3186 the set shown on this page is the highest standard of perfection attained in the making of quality harness. We guarantee either of these for the very heaviest work.

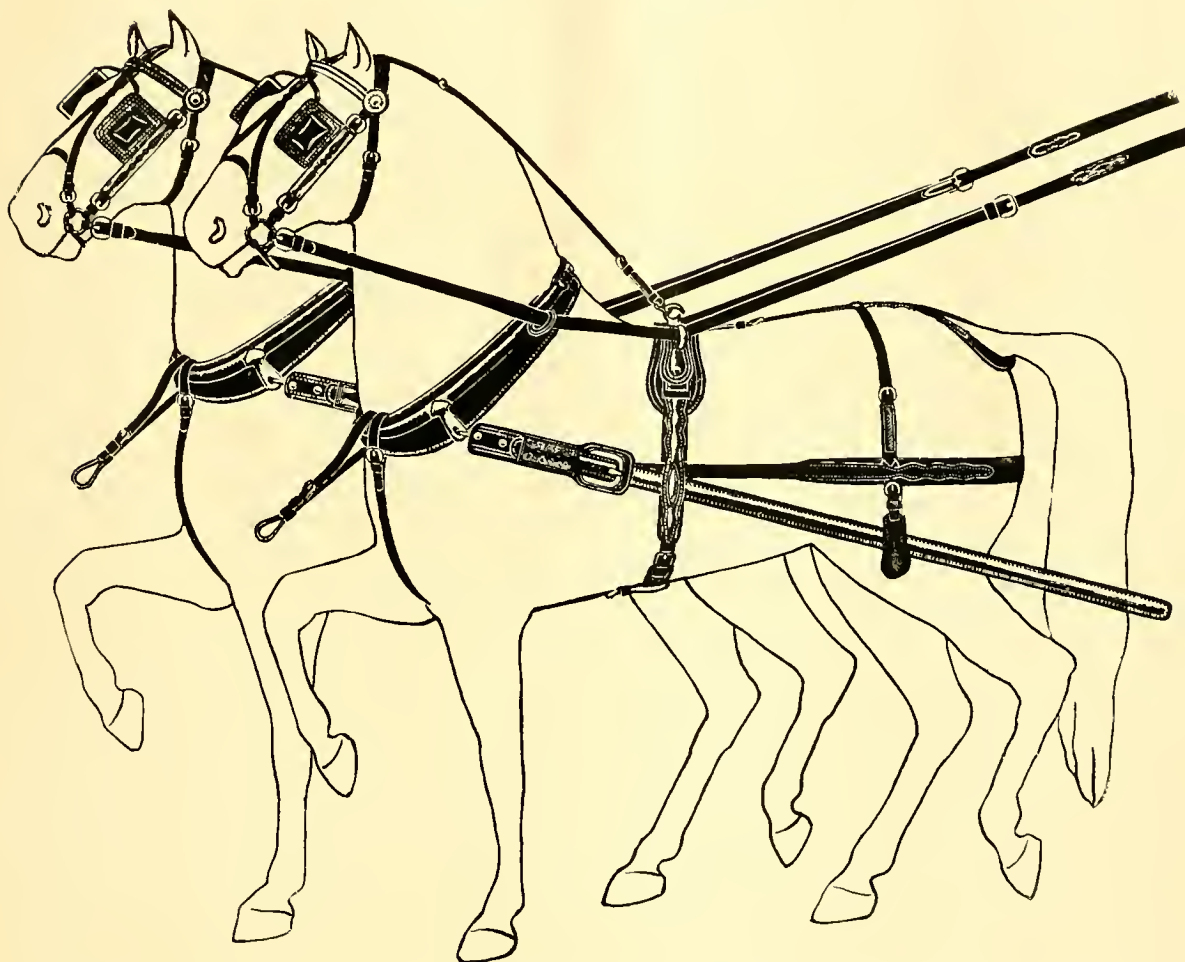
BRIDLES— $\frac{7}{8}$ -inch short cheek, cupped harness leather blinds, round winker braces, raised front double and stitched, $\frac{7}{8}$ -inch flat rein. **LINES**—1 inch by 20 feet, with buckle and billet and snaps. **HAMES**—No. 91, X. C., ball top, with bolt. **BELLY BANDS**—Folded, with $1\frac{1}{4}$ -inch buckle. **TRACES**— $1\frac{1}{2}$ -inch, three rows stitching, with safe and jointed Concord clip, $1\frac{1}{4}$ -inch billets, $1\frac{1}{2}$ -inch lead-ups with safe, $\frac{7}{8}$ -inch extension straps, $\frac{7}{8}$ -inch hame straps, $\frac{5}{8}$ -inch

spread straps. **BREECHING**—Folded, $1\frac{1}{4}$ -inch layer, $\frac{7}{8}$ -inch double breeching tugs, $\frac{7}{8}$ -inch side straps, $1\frac{1}{4}$ -inch trace carriers. **TURNBACKS**— $1\frac{1}{8}$ -inch padded ring, $\frac{7}{8}$ -inch double hip straps. **COLLARS**—Extra, for prices see page three. **BREAST STRAPS**— $1\frac{1}{2}$ -inch, with sewed loops with snaps and slides. **POLE STRAPS**— $1\frac{1}{2}$ -inch, with ring and $\frac{7}{8}$ -inch collar straps. **TRIMMING**—Full japanned. For brass trimmed iron clad hames add \$2.50.

No. 31555 Acorn "PRIZE" Harness

\$42⁰⁰

CASH WITH ORDER



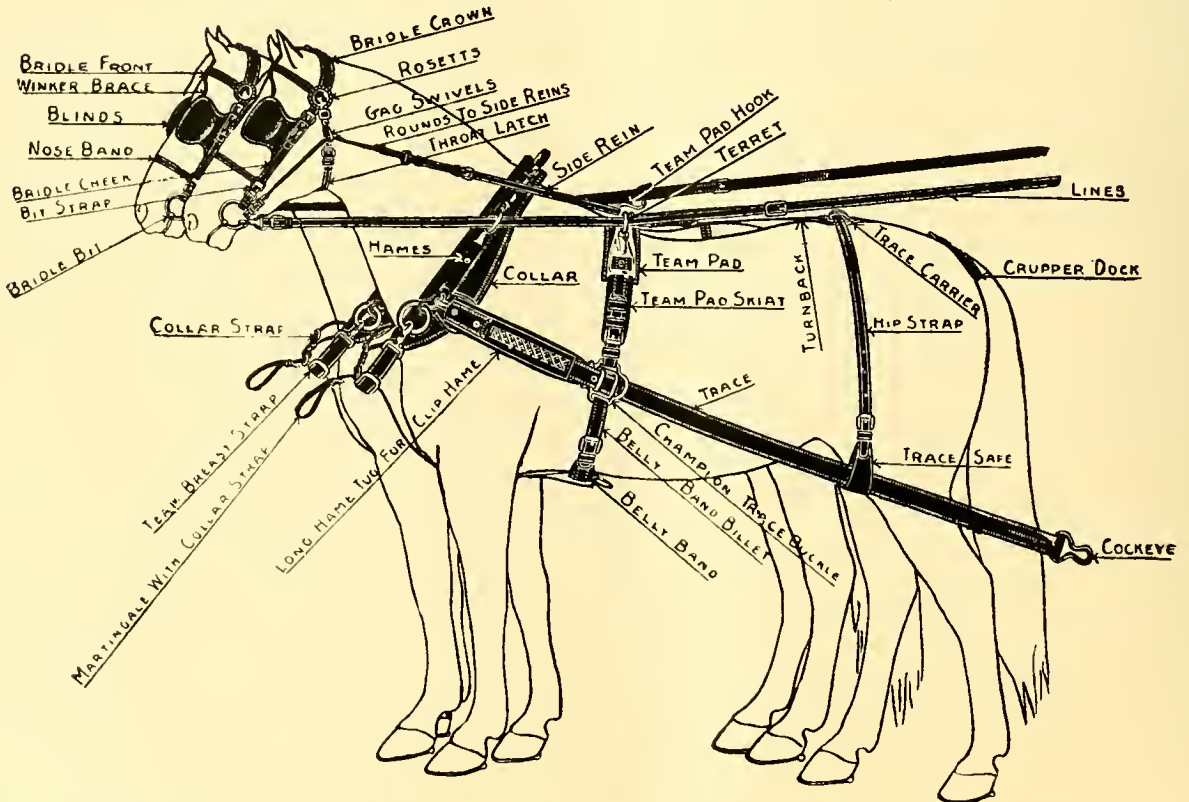
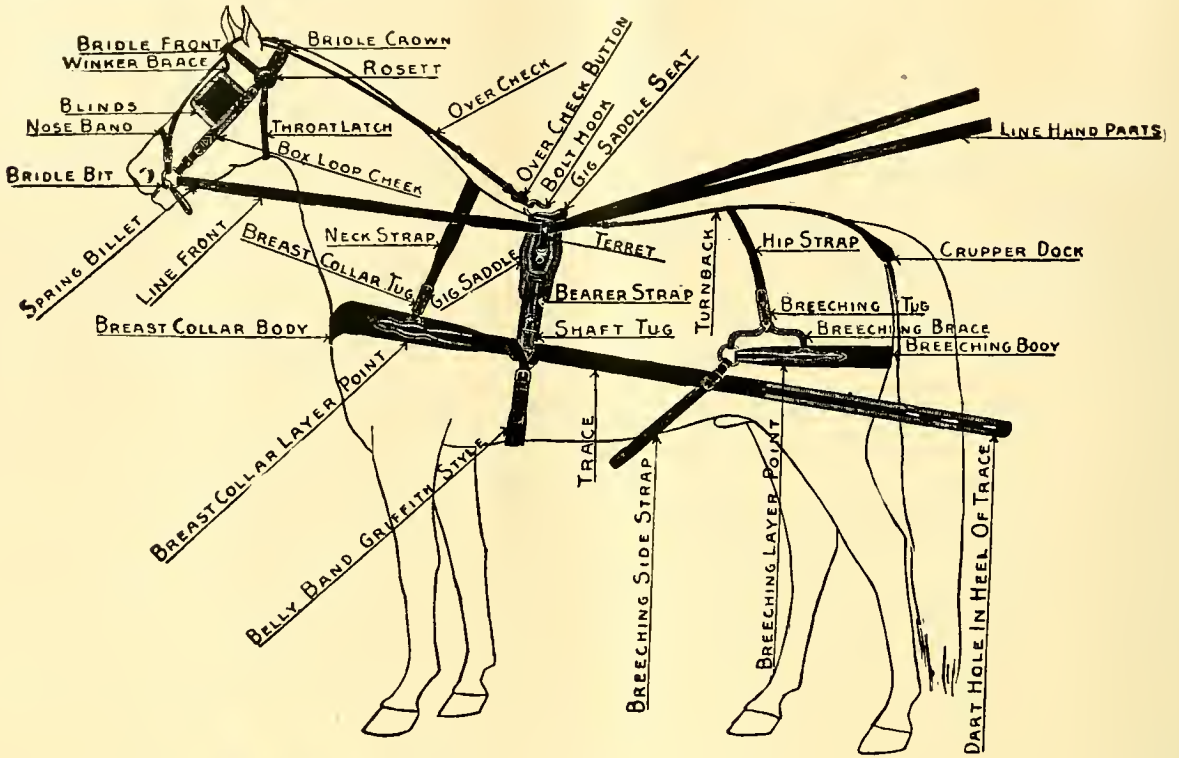
This is the same as our No. 3155 Acorn harness with the exception of the breeching, which is found on our No. 31555. If you need the breeching this harness is well worth the difference in price.

BRIDLES— $\frac{5}{8}$ -inch box loop cheeks, square blinds, three-buckle overchecks with nose bands. **LINE**S—1-inch fronts, buckle and billets, stitched center, $1\frac{1}{4}$ -inch black or russet hand parts. **HAME** **TUGS**—7-lb. 0 spot hames, $1\frac{1}{4}$ -inch hame tugs, box loop, patent leather ends, $\frac{5}{8}$ -inch hame straps and spread straps. **TRACES**— $1\frac{1}{4}$ -inch, 6-feet 6-inch, hand raised, made to buckle in. **PADS**—No. 103 Savoy patent leather bottom, wide swell housings, oval top, black or fancy colors to match trimming, $2\frac{1}{4}$ -inch skirts, scallop and stitched with fancy raised bearers,

1-inch billets. **GIRTHS**—Folded with 1-inch layer raised and stitched. **TURNBACKS**— $1\frac{3}{4}$ -inch scalloped and raised, double and stitched, tapered to $\frac{7}{8}$ -inch, round crupper sewed on. **YOKE STRAPS**— $1\frac{1}{2}$ -inch double and stitched to line around yoke. **MARTINGALES**—1-inch with billet and reverse. **COLLARS**—Extra, for prices see page three. **BREECHING**— $1\frac{5}{8}$ -inch single strap, $1\frac{1}{4}$ -inch side straps, $\frac{7}{8}$ -inch hip strap, $\frac{7}{8}$ -inch tug with trace drops. **TRIMMING**—Full Davis rubber or nickel swedged. For full genuine hard rubber trimming add \$6.00 extra.

To Avoid Errors in Ordering

complete harness and also repairs always use the technical terms shown in the descriptive cuts below. This will save inconvenience, time and money.



Miscellaneous Items of Merit

EVERY article shown on the following pages is sold with the distinct understanding that if purchaser is not satisfied the goods are to be returned at our expense.

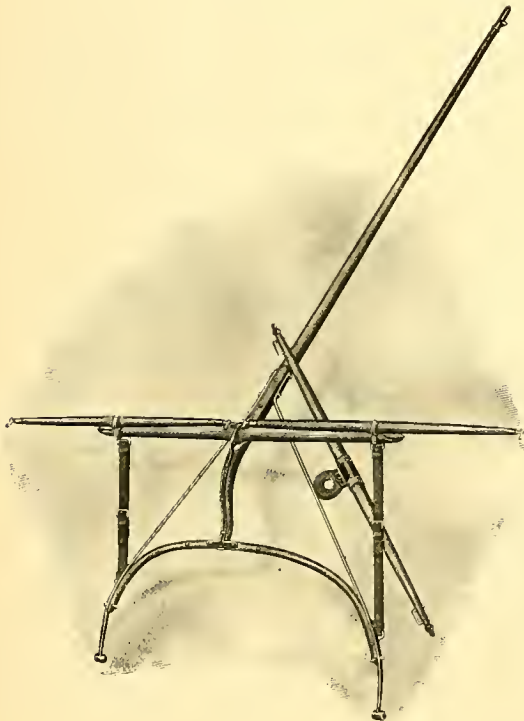
These supplies, however, are manufactured with care and precision. All material used is perfect—the workmanship is the best—and the prices quoted are a little lower than those asked by other firms for articles of equal merit.

Remittances must accompany orders, unless goods are shipped by express C. O. D. Do not remit by personal check, as banks charge exchange.

Should you feel dissatisfied after inspecting your purchase ship the goods to our factory and your money will be immediately returned.

That is just as safe—and less expensive—than buying from your local dealer. The articles, too, will compare in quality to those manufactured anywhere. ORDER TO-DAY.

Pole



This good, straight grained hickory pole.....\$6.00

Celluloid

Best for windows in cold weather. In strips 20 inches wide, per running inch, 3c. Special prices on full sheets, size 20 x 50 inches.

Shafts



Straight grained hickory,
painted tips and fitted with
20th century heel brace...\$3.00
Additional for leather tipped
shafts75

Prices F. O. B. Peoria.

Paint and Oil

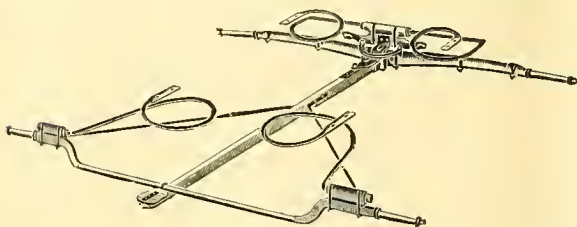
Every wagon in constant use should have the gear and wheels painted every two or three months, to preserve the wheels.

We furnish a good color varnish for one coat work that will dry quickly and that anyone can put on.

Red Gear Paint, per quart.....\$.75
Gear Varnish, per quart..... 1.00
Boston Coach Oil, best for Ton Don
Axles, per quart..... .20

All Prices Are F. O. B. Peoria

Our No. 3 Light Runner Gear



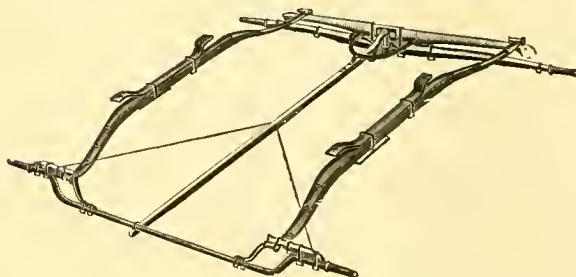
Front axle $\frac{7}{8}$ -inch fan tail, Ton Don, with best of straight grain hickory axle beds. Rear axle $\frac{7}{8}$ -inch coach, cranked down 3 inches. Has a 12-inch steel fifth wheel and is equipped with the Shuler patent spring. These springs are good, durable springs, and easy riders on smooth roads, but not as easy as our No. 4 side spring gear on rough, frozen roads. It is a good gear for anyone looking for an extremely light weight gear. The average weight is 73 pounds. Price of gear, including boxes for the wheels, \$19.50 for $\frac{7}{8}$ -inch size; \$20.50 for 1-inch size.

$\frac{7}{8}$ -inch gear, unpainted.....\$18.00
1-inch gear, unpainted..... 19.00

Unpainted gears can be shipped at a lower rate of freight than painted.

Our No. 4 Light Runner Gear

With Ton Don Axle, 12-inch steel fifth wheel.

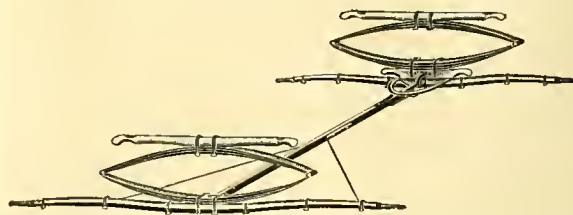


Front axle $\frac{7}{8}$ -inch fan tail Ton Don with selected, straight grained hickory axle bed. Rear axle $\frac{7}{8}$ -inch coach, cranked down 3 inches. This gear is equipped with our easy riding side springs, springs that were designed especially for continuous use, and ride much easier than any other spring on the market. They have a special shape, designed to take care of the extra weight of the driver in the back end of the vehicle, which causes so much trouble on other styles of springs. We recommend this gear above all others and consider it the best gear ever built. Weight, 90 pounds. Price, \$19.50, including boxes for the wheels, $\frac{7}{8}$ -inch size; \$20.50 for 1-inch size.

$\frac{7}{8}$ -inch gear, unpainted.....\$18.00
1-inch gear, unpainted..... 19.00

Unpainted gears can be shipped at a lower rate of freight than painted.

Our No. 5 Light Runner Gear

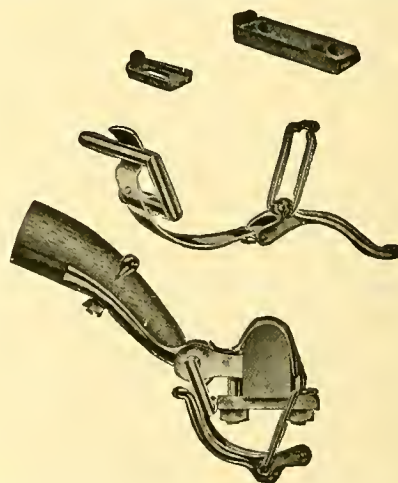


Front and rear axle fan tail Ton Don with select hickory axle beds. Elliptic springs, 38 inches long, $1\frac{1}{4}$ inches wide, three plate, oil tempered. Weight, 97 pounds. Made to fit any sized body. Don't fail to give size of body when ordering. Price, \$19.50 for $\frac{7}{8}$ -inch size, including boxes for the wheels; \$20.50 for 1-inch size. Body loops, extra, \$1.00.

$\frac{7}{8}$ -inch gear, unpainted.....\$18.00
1-inch gear, unpainted..... 19.00

Unpainted gears can be shipped at a lower rate of freight than painted.

The Improved Fernald Quick-Shift and Anti-Rattler



Combined is the best on the market. Fits any buggy, old or new. Can be changed from shaft to pole or pole to shaft in an instant, without tools of any kind. There is no rubber, leather or wear plate to give out, being made of one solid piece of oil-tempered spring steel. Finished in Baked Japan. 25 cents per pair. Postage, 12c extra.

Solid Leather Wagon Washers

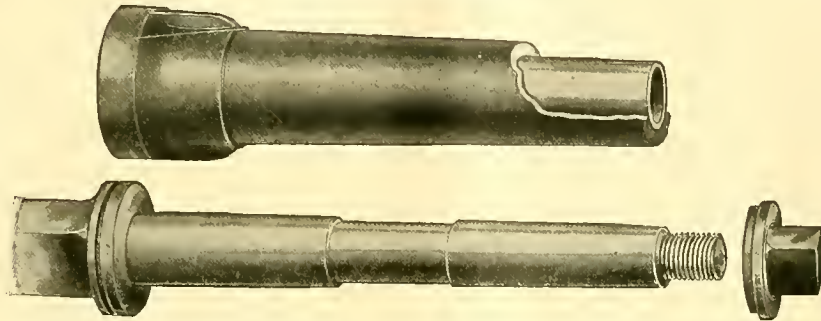
Five Sets to the Box.

$\frac{7}{8}$ -inch, long distance, per box.....15c
1-inch, long distance, per box.....18c
Postage, extra..... 3c
 $\frac{7}{8}$ -inch Ton Don, per box.....40c
1-inch Ton Don, per box.....45c
Postage, extra..... 5c

Every Article Shipped on Approval

The Harrington Patent Ton Don Axle

Wears longer; has less friction; holds wheels up straight and runs easier than any other axle



This is not a thousand-mile axle or a long-distance axle, but an **everlasting** axle. It will outwear any vehicle you can put it on. It will run easier than a common axle because it has a perfect fitting box that takes a smooth polish, and therefor has less friction than a common cast-iron box that never does polish.

This axle is made with a special case-hardened phosphorous bronze lining, driven into the cast box by hydraulic pressure. This lining will polish like the spindle itself, while the old pattern of cast-iron box never would polish. The bronze is so hard that it will not wear like a cast-iron box. The spindle is hardened by a special process that makes it so hard that a file will scarcely scratch it.

The old-fashioned common axle has a cast-iron box of very soft gray iron. Not malleable, but com-

mon cast-iron of the softest kind. The result is that the box begins to wear the first revolution your wheel makes, and it soon wears enough to let the dirt in. Then the life of your spindle is very short.

The Harrington Patent Ton Don Axle overcomes this trouble by making a box so hard that it won't wear, and making the box fit the axle so perfect that the dirt can't get in. It will outwear from three to five sets of common long-distance axles.

We can furnish axles for repairs at the following prices:

| | |
|--|--------|
| $\frac{7}{8}$ -in. axles, welded and set to fit our No. 4 gear | \$7.00 |
| $\frac{7}{8}$ -in. long arm axles, with boxes..... | 5.00 |
| 1-in. long arm, with boxes..... | 5.50 |

Wheels

Realizing that wheels are the foundation of a vehicle, we have adopted the best wheel on the market. Sarven's patent, made of selected second growth hickory. We sell many wheels annually to mail carriers, who have found that our grade of wheels can be depended on. All of our wagons are equipped with 40 and 44-inch wheels, unless otherwise specified. We can furnish 38 x 42 in $\frac{3}{4}$ or $\frac{7}{8}$ -inch size when so ordered. We quote the following prices on wheels painted and ready for use, not including boxes for the axles:

| | |
|---|---------|
| $\frac{3}{4}$ or $\frac{7}{8}$ -inch wheels, per set..... | \$16.00 |
| 1-inch wheels, per set..... | 18.00 |
| Cart wheels, 1-in. tread, 48-in. high, per pair. | 9.00 |
| Cart wheels, 1 $\frac{1}{4}$ -in. tread, 48-in. high, per pr. | 11.00 |
| Cart wheels, 1 $\frac{1}{4}$ -in. tread, 48-in. high, per pr. | 14.00 |

Wheels Unpainted

| | |
|--|---------|
| $\frac{3}{4}$ or $\frac{7}{8}$ inch wheels, per set..... | \$12.00 |
| 1-inch wheels, per set..... | 13.00 |

Unpainted wheels can be shipped at a much lower rate of freight than painted wheels.

Horse Covers

These covers are made 5 feet, 5 feet 4 inches, in length from the hame back, 6 inches in front of the hame with an 8-inch extension around the breast. These covers are made of heavy sail duck, treated with water proof dressing.

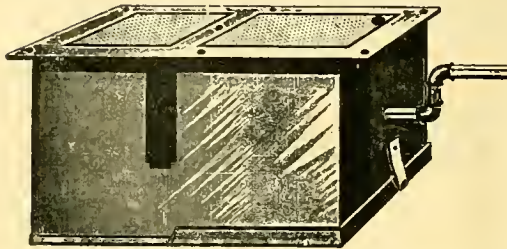


| | |
|----------------|--------|
| 58 inches..... | \$3.00 |
| 64 inches..... | 3.40 |

It Is Safe To Buy From Us

Ashman Heater

Ten Days Trial With Absolute Guarantee



Hundreds of these heaters are being used all over the country and they are giving perfect satisfaction. Don't freeze or shiver when you can have one of these heaters for one-third the price of an overcoat. You won't need an overcoat if you have an ASHMAN Heater.

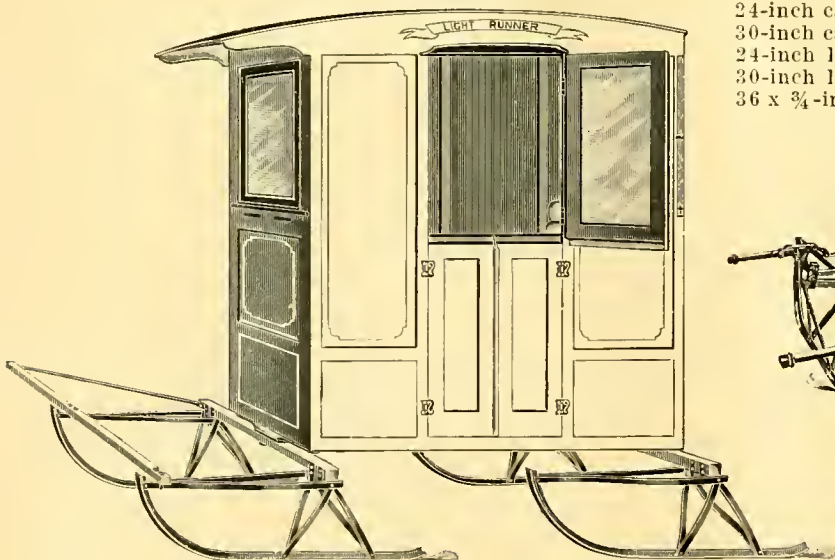
The Ashman Heater is sent complete with all necessary tubing for

\$5.50

Two heaters in one order, \$5.00 each.

Cash must accompany all orders when sent by freight.

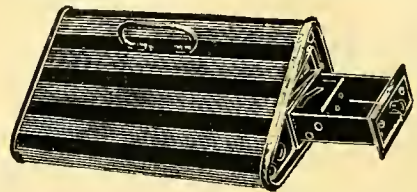
Bob Sleighs



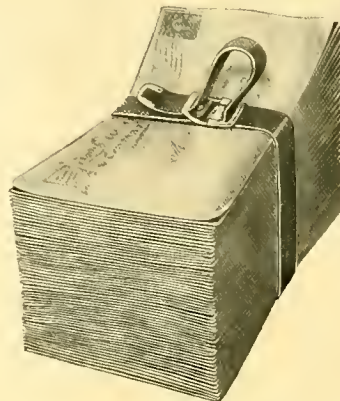
The above cut shows how we convert our light steel runners into bob sleighs to fit our "Light Runner" mail wagons. They are strong, durable and reported as much more satisfactory than the runners to attach to the axles. Weight, 90 pounds.

Price, per set.....**\$8.50**

Ideal Carriage Heaters



14-inch Triangle, carpet covered, with adjustable drafts in end.....**\$1.50**
Coal, per dozen pieces, best grade.....**.60**
We also have Lehman Heaters at \$1.00 and \$1.25 each.



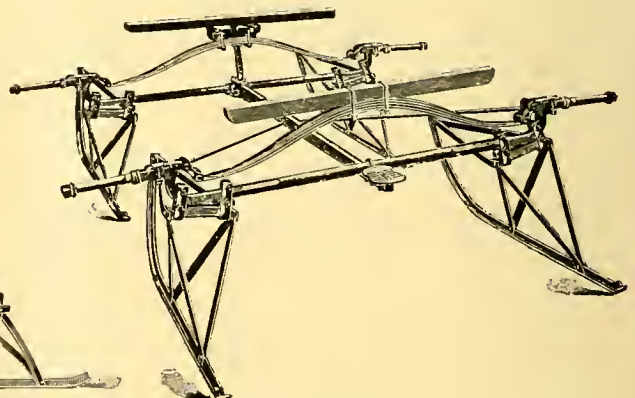
Letter Straps

No mail carrier, farmer or business man can get along without these straps. They are the most convenient plan for carrying the mail. All city carriers use them. Leather straps ½-in. wide with tongueless buckles.

Postage accepted in payment. It is safest to include fee for registering the package in your remittance, as there are a great many of these straps lost in the mail. We do not guarantee safe delivery unless registered.

| | |
|---------------------------------|-----|
| 24-inch canvas straps..... | 6c |
| 30-inch canvas straps..... | 7c |
| 24-inch leather straps..... | 9c |
| 30-inch leather straps..... | 11c |
| 36 x ¾-inch leather straps..... | 15c |

Light Steel Runners



These runners are made of 1 ½-inch T steel, making a very light, strong, durable little runner, that can be attached to any of our different gears or to any buggy gear. Weight, 60 pounds.

Price of runners,
per set.....**\$5.50**

